

Royal School of Mines.

PROF. SMYTH'S LECTURES ON MINING—No. XXXI.

[BY OUR SPECIAL REPORTER.]

In the case of shafts sunk through stratified deposits mechanical arrangements are made for bringing the mineral to the bottom of the shaft, and getting it raised or hoisted as soon as possible, though there may be a small accumulation of cars or mineral at the bottom. Such accumulation as there is will probably be accommodated by having a double line of rails, a sort of siding, in fact, where one set of trams can be replaced by another. But the case is very different in mines working on anything like lodes. There you have down the shaft levels going off at intervals, in our own country 10 or 12 fms. apart, in Saxony 20 fms., and in Bohemia as much as 30 fms., and in a great number of these levels there may be places working vigorously. The machinery at the surface must constantly be varying its objects, drawing sometimes from deep sometimes from shallow levels. At galena and silver works, where there are no great amounts of mineral, the accumulations will only amount to a few tons, but with tin, gold, &c., where the mineral is disseminated, there will be an accumulation sometimes of hundreds of tons. Sometimes the material is allowed to accumulate in the levels, but this is a very bad plan, since it checks the ventilation, and moreover it is undesirable as impeding the passage about the mine. Again, there may be reasons for the ore at certain parts being kept below; for example, the miners will often keep it under their feet till such time as it can be raised. In some cases, especially where the ground is worked by outwork, it would be convenient to have adjoining the shaft some means of storing the mineral. This in the West of England is usually termed a plat, the variety now ordinarily used is called a tip-plat. Where the level opens into the shaft, for a distance of 2 or 3 fms. back from the shaft, or in some cases as much as 6 fms., a slope is taken generally about the same height as the level, and the rails for the level will be continued over this slope by a framework of timber. The wagon will, therefore, be run on to the framework, and the material tipped into the space below, where it will accumulate until the drawing apparatus is ready to raise it. In some instances arrangements may be made by which the material can be stored in boxes, which have a sliding bottom, and a stout door, so that the kibble can be brought to the side, and the material tipped into it. The angle of the upper portion of the level above the plat should be taken off, so that the rope may not be injured when the kibble is drawn aside. In weak ground the plat has to be supported by wall plates, lagging, &c. In some of the continental mines still greater attention is paid to the means of accumulating the mineral. Thus, in the Hungarian mines of Schemnitz, a district where it is desirable to separate the ore into several classes, the division of the shaft is more looked to, and a large plat, as long as the shaft, is made, and divided into as many divisions, and then the wagon is tipped into one or other division of the plat, according to the nature of the charge. When such a plat has to be carried out in ground of a somewhat difficult character, it is usually the case that the timbering of the shaft and level will be put in temporarily at first; then when the level and slopes have been established to a sufficient extent the plat is formed, and the timbering completed. The plat is begun half the height at first, at the two ends, leaving a central solid pillar. After driving a short distance, anything put in to support the roof will have to rest upon longitudinal sole pieces by means of leg pieces. Laths are driven in at the sides and above where they are required. The plat will then have to be enlarged by taking another slope below, and as it advances supporting the longitudinal piece by putting uprights under it. Then, when the two sides are driven to a certain distance, comes the taking away of the central pillar and the permanent timbering. As we get in a longitudinal cap piece will be put in transverse to the first cap pieces, and will rest at the corners on large wedge pieces, which will again rest on longitudinal leg pieces. Across the top transverse pieces will be placed at some distance asunder, assisted by laths, or it may be close together. By inserting only a single one of these strong beams at a time, and as soon as it is got in wedging it up by these wall pieces, we shall get a very strong structure, and shall be able to remove the temporary timbering. On a far larger scale are the magnificent plats which have been put in of late at Příbram. Two or three years ago the lecturer found them putting in plats at the 27th level, which were to be 6 fms. high, 6 fms. long, and 3 fms. wide. Sometimes the places into which the ore falls are made to converge towards the bottom, so as to enable you to put in a sort of door, or trap. The filling can be done in such a plat (German, *Füll-ort*) by simply running a wagon underneath, and then opening the door. A suitable length for such a plat is 6 fms., and the whole is built partly of brick and partly of stonework.

The division of the shaft may be effected by putting in a repetition of part of the framework, props or studdles, and then lining these with a casing of strong plank. This point has not been overlooked in the Act for the better arrangement of metallic mines; for the men to be hoisted in the same shaft where the mineral is being raised is very dangerous. Where a separate shaft cannot be used the division can be simply effected by spiking a casing of planks to strong beams across the shaft. In the North of England this kind of division has been put in for the separation of the currents of air, and under these circumstances such bratticing is a point of very high importance. In some cases it has been by strong strong planks spiked to the buntons, in others by solid timbering, 4 or 5 in. thick, piled up one above another. The division may sometimes pass across as a diameter, in other cases it will be nearer to one side, especially where there are pumps, the larger division may be again divided into two, but the drawing shaft is commonly separated from the upcast only by buntons. At other times the primary division will be into three or four parts. The annals of last century furnish some very bad cases of the brattices catching fire from the ends being too near the ventilating furnace. On this account, and since an explosion is liable to blow out the brattice, and thus destroy the ventilation at a time when it is most vitally necessary, it is altogether better to have another shaft. The brattice may be made of brick or stone, and then it becomes very expensive, but, nevertheless, where there is any danger of fire the importance is very great.

If we come next to consider the application of masonry to the securing of shafts, the simplest case we find is where the shaft is put down in the lode with its sides represented by the sides of the lode. Where the material is dug out of the lode itself, a great part of it may remain as deads, to be stowed within the walls. A piece of timber is put in as a bearer, supported it may be against a head board, and on it is stacked the stone got out of the lode. As soon as the pressure begins to be felt from the sides you have within the walls a good strong buttress to withstand the pressure. Sometimes water, with a little lime, or oxide of iron, or other substance in solution cements these loose masses into one very solid mass. Usually this sort of packing is merely of dry stone, but in some cases, where you have a suitable material near, you may throw a flat arch across, with the proper abutments cut for it in the sides, and this may be 2 or 3 ft. thick. This gives you a suitable sort of security so long as the pressure is not within the walls, which it is not likely to be. When the longer sides of the shaft require to be protected the question of walling becomes more serious. In some cases in parts of Belgium and England, where there is an abundant occurrence of clay, bricks are made specially adapted to the curvature of the shaft. In all the cases that we have been considering to-day it must be remembered that there is this disadvantage—before we can put in any permanent structure we have first to go down to such a point as will give us a secure and firm foundation. In the mines of Saxony, where the sides of the shaft require to be secured, stonework is put in on the sides in the form of successive arches, while on transverse arches at intervals or loose stone will be built up for a distance of 1 or 1½ fms., and then the arching repeated; the temporary timber being removed gradually upwards as the arching proceeds. It is best to remove the temporary timber altogether, that no empty spaces may be left behind. Where the pressure is

great on all sides each of the four sides has been arched; some pretty walling of this kind has been carried out with the lime stones of the district. This arched form is, however, only a transition to the circular form, which is the strongest. In most of our own colliery districts the shafts are secured with stone where there is plenty; in other cases bricks have taken its place. At the present time lining of shafts is carried out much more generally than it used to be, since many of the shaft accidents were due to the non-protection of the sides.

In securing circular shafts a couple of strong balks will be placed across the surface ground, having the shaft between them. Then the foundation for the timbering of the shaft itself will be by putting in of curbs or cribs—circular frames of wood, which must obviously consist of a number of segments. Where not required to be permanent the segments do not require to be of any great thickness, and if brickwork is to follow they will generally be made of the same size as the bricks. These curbs used to be made of pieces of oak fitted together, or simply abutting, or one cut so as to overlap the other. Of late years the curbs have been made of cast-iron. Behind these a planking of 9 or 10 ft. planks is driven down, and if we are employing the method of spilling these planks will be made to fit to each other very carefully. The curbs will be held together by stringing deals or laths. In this way the pit will be put down from the surface till you reach such a foundation as leads you to expect that you can base on it a satisfactory lining of brickwork. At this point the shaft will be widened, a little pit being sunk below for the accumulation of water during the process. The cutting will be done by pick, or hammer and gad, or by any method except blasting, so as not to injure the ground. Then a curb is put in, now usually of cast-iron, and above this will be built the walling. The curb need not be solid, quite as commonly it is cast in a hollow form. The precautions to be taken are that the bed should be very smooth and perfect, and that between the segments of cast-iron there should be thin sheets of deal, so as to give a perfect joint when pressed together. And if we are careful about not letting any water through the joints, wedges of wood will also be driven between the deals. As the walling is built up all hollows behind are carefully filled up, so that nothing can fall suddenly on the brickwork. In this manner one of the segments will be completed, then another segment will be proceeded with in like manner below the first, and when the second casing of brickwork has been built up the bracket of ground between it and the first will gradually be removed, and the lower brickwork will be built close up to the upper. In some deep shafts, as that of Dakinfield, in Cheshire, bricks of unusual size, specially made to fit the circle, have been used, and at every 8 yards a strong coursing of stone put in for the purpose of getting a firm hold on the measures; this we may regard as a curb. In some of the old pits a circular lining was placed on a square curb.

NORTH OF ENGLAND INSTITUTE OF MINING ENGINEERS.

At the general meeting of members held in the theatre of the Institution of Civil Engineers (by permission of the council thereof), Mr. LINDSAY WOOD (president) in the chair,

the second day's proceedings commenced by the reading of a paper

ON THE LARGER DIVISIONS OF THE CARBONIFEROUS SYSTEM IN NORTHUMBERLAND.

BY G. A. LEBOUR, F.G.S.

The previous views on the subject were explained by reference to the papers of N. J. Winch (1814), Wm. Smith, Westgarth Forster, the late Geo. Tate, Howse and Kubby, and others, and it was then observed that according to the present division for Northumberland by the Geological Survey they had coal measures, ganister beds, millstone grit, and carboniferous limestone series, including some beds above the highest limestone. The coal measures were recognised by all, but there was some difference of opinion as to the classification of the ganister series. It would, perhaps, be safest to admit the ganister beds in Northumberland as a small subdivision of the coal measures; and Mr. Lebour would prefer to consider the ganisters as a sub-genus of the genus coal measures. The millstone grit raised a more important question. Almost everywhere the coal measures (with or without ganister) overlaid an unproductive Farewell rock, formed of conglomerates and grits, so coarse as frequently to justify the term millstone-grit. In some parts of England the millstone grit attained an enormous thickness, but in Northumberland it was sadly deficient, both in character and thickness. It had, then, a lithological character which it did not share with members of the series above and below; it had no distinctive fossil remains, and nothing peculiar but its position. Taking these facts into consideration he ventured to place the millstone grit of Northumberland in the same category as the ganister beds; that was to say as the lowest member of the coal measure or upper carboniferous group. Another difficulty cropped up as to where the base line of the millstone grit should be drawn, and the top of the highest limestone of the limestone series seemed to offer a good common-sense boundary line. The Yoredale rocks of Phillips had no claim to recognition as a separate division in that part of England, and he proposed that it, together with the so-called scar beds below, be united into one great formation to which the name of "Bernician" might be attached, thereby denoting the state of things occurring in Bernicia as distinguished from that obtaining in Scotland on the one hand, and in Yorkshire on the other. He was inclined to advance the hypothesis that the lower portion of the Bernician series merged by degrees laterally into the Tuedian, when the grits line would be merely one of local use; but as far as Northumberland was concerned, Mr. Lebour would give to a line separating Tuedian from Bernician the name of the kind of value that would attach to it, to wit, the present sea bottom to a boundary dividing the sands and muds off the British coasts from the contemporaneous glauconitic zone of the deeper ocean. To the north the dividing line was a good one, and it would be difficult to say at what point in its southward course it ceases to be so; but there was good reason for believing that Northumberland afforded the "passage" locality between two members of a great series. The base of the Tuedian they did not there know, as they could not admit that the so-called Upper Old Red Conglomerate was anything more than part of the Tuedian series. Should these beds ultimately prove to be really Upper Old Red, no great mistake would be made in awaiting the event. In conclusion, he thus summarised the changes which he proposed to make:—

- 1.—That the coal measures proper, the ganister beds, and the millstone grit as far down as the Felltop limestone, should be grouped together as stages of the upper carboniferous in Northumberland.
- 2.—That the Yoredale rocks and the Scar limestone series, the calcareous group, be abolished as incapable of natural division, and that the beds comprising them be blended together into one great series, the Bernician forming the upper member of the lower carboniferous in Northumberland.
- 3.—That the so-called Upper Old Red in this county be merged into the Tuedian series, and that the two together form the lower member of the lower carboniferous in Northumberland.
- 4.—That the divisional line between the Tuedian and the Bernician being one which here separates conditions of deposition rather than rigid horizons, be regarded as a variable one in Northumberland.

The subjoined table shows the proposed changes—

Northumb. proposed.		Synonyms.	
Carboniferous.	Upper.	Coal measures	Upper Carboniferous.
		Ganister beds	
		Millstone grit and	Middle Carboniferous.
		Carbon. limestone, in part	
Lower.		Yoredale series and	Lower Carboniferous.
		Calcareous group in part	
		Scar limestone series and	Lower Carboniferous.
		Calcar. group in part, plus Carbonaceous group	
Tuedian		Calcareous sandst. or Tuedian, or Valentia, and Upper Old Red Congl. in part.	

Mr. E. F. BOYD would like to know Mr. Lebour's opinion as to the probable effect produced on the horizontal limestone strata of the district, as they approached the plutonic rocks of the Cheviots, for Mr. Lebour seemed to have confined his researches to the wider portion of Northumberland, whilst he had himself had most to do with the narrower and more northern portion of the county. At Rodham he searched diligently to obtain the desired information, but there the conglomerate appeared to have been rolled down the valley, and the upper portion of the debris seemed to have been hardened and overlaid where the horizontal would have come into contact with the plutonic rocks. The mountain limestone might require some such subdivision as the author of the paper proposed.

Mr. J. B. SIMPSON enquired whether the beds in the district referred to had been so far examined as to enable them to say whether any of them were referable to the ganister beds of Yorkshire. He believed that at Tudhoe a boring, 100 fathoms deep, did not reach ganister.—Mr. BOYD could scarcely answer that question. The core of the diamond borer brought up had shown that the whole of the carboniferous series had been passed through, but he did not notice whether ganister beds were included. They, however, had the ganister beds developed near Edmondshyers, in Durham.

Prof. WARINGTON SMYTH said that the district referred to in the

paper had attracted his attention for many years, although he had never had an opportunity of visiting it. There was doubtless a large field for considerations of this character, but when they approached the limits of any such geological divisions, they always met with difficulties in drawing hard-and-fast lines, and he thought it was desirable not to attempt to draw these too closely. He might, therefore, say that whilst listening with interest to Mr. Lebour's manifested of doing away with those old lines of division, and introducing new terms only applicable to one district, the mountain limestone itself, when followed down to the Old Red Sandstone, left a large field for research, and he hoped the present paper would lead to further researches in the same direction, but we must endeavour to adopt a nomenclature applicable to other districts. Every precaution, for the lower carboniferous formation of Russia can only be judged of accurately by reference to the corresponding formations of the North of England and part of Scotland. While upon this subject he might mention a point in connection with the probable discovery of large carboniferous formations where it had always been considered impossible that they would be found. He had recently been told of a bore-hole having reached coal in North Belgium, where it was not believed that such a thing as coal measures existed, and which showed the extension of the upper and lower divisions of the coal field of the Ruhr valley. The discovery to which he referred had been proved for 50 kilometres in length, and the result is that they have already increased the proved extent of the Belgian coal fields by about 12 kilometres. Some gentlemen had undertaken to bore near Maestricht, and within the last two months they had come upon seams of coal of workable thickness at 200 metres from surface, so that they would have to modify their ideas as to the extent of these coal fields when they found them overlaid by some of the newer rocks.

Mr. LEBOUR, in reply to the several points raised by the discussion, remarked that he thought the conglomerate, referred to by Mr. Boyd, was simply what Tate regarded as the Upper Old Red, and that what Mr. Boyd had found at Rodham was nothing but porphyritic drift. He believed that the porphyry mass of the Cheviots was formed long before the deposition of the carboniferous beds, but the carboniferous beds had since that time been upheaved, and in some places they were lying flat on the porphyry, while in others they were nearly vertical. He was glad to hear that Mr. Simpson had been unable to find any ganister beds in Northumberland, for it confirmed his opinion that ganister beds in Northumberland were in no properly defined position as they were in Yorkshire. With regard to Prof. Smyth's charge that he was introducing new terms he thought he had worked, he certainly intended to work, in the opposite direction, by combining already accepted divisions upon more general heads; he had in some cases made new divisions of the old ones, and meant the names which he proposed to be employed simply for local distinction. He had been grouping existing divisions rather than making new ones.

Upon the proposition of Mr. T. J. BEWICK, the thanks of the meeting were unanimously voted to Mr. Lebour for his paper, and the President then called for that—

ON COOK'S VENTILATING MACHINE.

BY WILLIAM COCKBURN.

This paper was of such inordinate length and made up of such threadbare materials, in the shape of extracts from old volumes of the Transactions of the Institute, and matters with which all the members were perfectly familiar, or which were altogether irrelevant, that the whole assembly became irritated and impatient, until at last a member suggested that as Mr. Cockburn had occupied the meeting for three-quarters of an hour without mentioning the subject to which the paper was supposed by its title to refer, he would (much as he regretted having to interfere with any gentleman who brought a paper before them) propose that he be earnestly requested forthwith to give them some description of the machine he was interested in, or some details concerning it. The suggestion was accepted by Mr. Cockburn, who then explained that it was his intention to settle the question of centrifugal versus varying capacity fans. All experiments with Cook's apparatus had been eminently satisfactory. They differed materially from the original ventilator built by Twyford and Gardner, and their results were far in excess of those first obtained. The chambers of capacity consisted of two cylindrical chambers, each 21 ft. 8½ in. diameter and 11 ft. 6 in. long in the clear, and arranged opposite each other, in one centre line, upon one shaft. The casing of the chambers was wrought-iron plates 5 16th in. thick, with butt joints and lap joints, riveted with ½ in. rivets. Each casing was supported and kept in position by 1½ in. iron girders and two iron rings, riveted to each of the side girders; the outside edges of the casings were connected to cast-iron sides by angle iron rings. The sides of the casings were cast iron, strengthened with ribs, and cast in plates, about 5 ft. wide, and all the inside faces were planed up, so as to allow as small a passage as possible for the escape of the air between the drums and the sides. Those sides were bolted to strong cast iron girders, running the whole length of the machine, and secured to the foundations; they were also tied together at the top by cast-iron girders, so arranged as to carry the shutter shaft independent of masonry. The drums were eccentric, and 15 in. diameter by 11 ft. 6 in. each; every drum was accurately balanced on the shaft. The shutters were made of four cast iron arms, and keyed on to the shutter shaft; the arms were covered with sheet-iron 3/32 in. thick, and bent at the lower end to a radius of 3 ft. 9 in. The outside drums for working the shutters were wrought iron 11 ft. 3 in. centres, turned and bored, and the shutter connecting rods were wrought iron. The ventilator was worked by a wrought iron crank 3 ft. 9 in. centres, keyed on to the end of the crank shaft of a semi-portable engine. In the first ventilator made the full useful effect could not be brought out, owing to the faulty construction, but in the machine he had just described everything had been found to work satisfactorily. The second and improved ventilator, situated at Upleatham, had been at work over 19 months, and the third ventilator, at Lofthouse, over 10 months. Taking the consumption of fuel for over nine months it was found to be close upon 39 lbs. per indicated horse-power and 6.07 lbs. per effective horse-power per hour, with an average discharge of 108,000 cubic feet of air per minute from Upleatham, and 106,000 cubic feet per minute from Lofthouse. The useful effect obtained at Upleatham was 6.9 per cent. and at Lofthouse 6.2 per cent. Mr. Cockburn then proceeded to the comparison of the useful effects got out of the centrifugal fans by himself and friends at various places. Had a Guibal fan been in use at Upleatham the consumption of fuel for 13 months would have been 958 tons, against 7.9. He had also calculated that there was a clear gain in useful effect of 35 per cent. in favour of Cook's ventilator. On the result of the experiment he had made he considered he was fairly justified in stating that Cook's ventilator had an advantage of 24 per cent. over Guibal's fan, and that the superiority of the varying capacity fans compared with the centrifugal class was fairly established.

Mr. PIERCE suggested that if this system of ventilation were used one cylinder should be placed at each end of the shaft.

Mr. COCHRANE said he had been appealed to upon the question of the centrifugal system as compared with the variable capacity system, and was compelled to make a few observations in favour of centrifugal fans. It was impossible to follow the figures given by Mr. Cockburn, the paper not being printed, or to be prepared with figures to refute them; but he would ask him whether the experiments referred to were the same as those made for the purpose of the paper recently read before the Mechanical Engineers?

Mr. COCKBURN said that most of them were, but some new ones had since been added.

Mr. COCHRANE said that that being so, he would remark that the mistakes which he charged against the experiments with centrifugal fans must be due to misapprehension. In every experiment made the utmost care had been taken to ascertain the velocity of the current, and the results had always been checked by observations in the intakes and in the returns, so that when, as in Cook's machine, there were leakages they could not fail to be discovered. They would see at once that Cook's machine was subject to certain leakages, due to clearances which it was absolutely necessary to have between the eccentric drum and the casing. These clearances were about three-sixteenths of an inch, and the effect must be of necessity that all the air that entered the chamber was not discharged. The amount of air that re-entered must increase with the higher water-gauge at which the machine was worked, so that at last a water-gauge would be reached at which the delivery of air by the machine would cease altogether. He knew this was a water-gauge they were never likely to reach, but he mentioned it to show the importance of attending to the question of loss of work done. He might explain that with a 1-in. water-gauge 18 per cent. of the air (calculating the cubic capacity) re-entered the machine, and at a water-gauge of 3.25 in. 27 per cent., or one-fourth of the air, re-enters the machine. It was pretended that in this machine they had a real piston, but that was not the case. The 15 years' experience they had now had of centrifugal ventilators had taught them enough with regard to mechanical ventilation to convince them that variable capacity machines do not promise to be the best means of ventilating mines;

line laid down, and if any thing went wrong beyond that they had to report the
selves to head quarters. Good discipline was essential in every business, but
none more so than in colliery work, and he believed at no place was discipli
more strict than at the Oaks Colliery, and he was proud to say that it was so, I

he believed that very many serious accidents had taken place for the want of it. He believed that the new fan would not only make the pit safe for the men to work in, but be more advantageous to the owners than the old system.

Mr. COATES also acknowledged the toast, and in doing so alluded to the strike which had lasted in the district for some seven or eight weeks. They all knew that strikes caused trouble to leave the places where they took place, and that it was a long time before it could be recovered. The strike of the miners had been most ruinous to the men themselves, to Barnsley, and also to the masters, and he hoped that it was now ended.

Mr. HALL then gave "The Engineers," coupling with the toast the names of Messrs. Davy, Mainwaring, and Scott. He believed that such gatherings did a great deal of good, as they led to the interchange of ideas, and brought all the officials together. He thought that the work done by the fan that day had been most satisfactory, and that it would be found most valuable in the future.

The CHAIRMAN said the fan has certainly worked very well. When colliery operations were first commenced they had what was termed natural ventilation, the air being renewed by the property of diffusion. Here a chimney was placed over the shaft, which caused a temporary draught, after which they had a furnace-pan at the bottom of the shaft, which set fire to some of the material below. After that came the furnace, which created a vacuum, causing the air to be sent through the workings after filling it up. In 1852 the steam-jet was introduced, and he believed that that system of ventilation had been carried out to its full extent it would have been the best thing they could have had. But the steam jet, in his opinion, had failed from a want of perseverance. He did not believe that any fan could produce the same quantity of air as the furnace could, but the fan was safer, for if an outburst of gas took place it would not be affected by it.

Mr. MAINWARING returned thanks for the hearty manner in which the toast had been received, and remarked that the work done by the fan had been good, and he had not the slightest doubt but that it would fully realise the most sanguine expectations with respect to it.

Mr. SCOTT also expressed a similar opinion, contending that the fan would be found to be the most powerful in the district.

Mr. BARNABY then gave the "visiting friends," including with the toast the names of Mr. Beever, Mr. Wilkinson, and Mr. Richards.

Mr. C. BEEVER said he thanked the company for the kind manner in which the toast had been received. With regard to ventilation by the fan, he believed it was far safer than by the furnace, and he spoke from several years' experience, for there had been a fan at his own place for some time. The fan had in all probability not reached a state of perfection, but it did everything necessary for the ventilation of a colliery, and rendered unnecessary the putting of a fire into the bottom, and he might say that such gatherings as the present were calculated to do a great deal of good, seeing that they brought out the experience of many with respect to the ventilation of mines.

Mr. WILKINSON also spoke in reply to the toast, and proposed the health of Mr. R. Micklethwaite, one of the lessors of the coal being worked by the Messrs. Cammell, which was warmly received.

Mr. SWINBURNE (Darfield Main) also spoke in response to the toast, and said the fan appeared to him to be far preferable to the furnace. By the furnace they might get more ventilation, but not so much safety as by the fan, therefore he was decidedly in favour of mechanical ventilation. At Darfield, owing to the furnace, the owners had sustained a loss of something like 100,000*l.*, which they would have saved had they expended 3000*l.* in a fan.

Mr. RICHARDS then gave "The Press," coupling with the toast the name of Mr. J. Ruggles.

Mr. RUGGLES, in responding, said the press was ever desirous of making known any invention that was calculated to save life, and he hoped that the system of ventilation by the fan now being so extensively carried out in South Yorkshire would be the means of preventing a recurrence of those terrible explosions which had obtained for the district such an unenviable notoriety.

Some other toasts followed, and the party broke up at a rather late hour.

MINING AND STOCK EXCHANGE NEWS OF THE WEEK.

Messrs. F. W. MANSELL and Co. (Sworn Stock and Share Brokers), Pinners Hall, Old Broad-street, write to us as follows:—

I.X.L. (Gold and Silver)—COMSTOCK MINES (No. IX).—Those who have perused our remarks upon the many mineralogical and physical advantages of the district in which the I.X.L. and Exchequer Mines are situated will not be surprised to learn from the latest advices that since the first settlement of the county there never has been that healthy activity in mining interest as now daily witnessed in the several districts of Alpine. After years of neglect by the capitalists of the State, for which, in a great measure, the early locators of mines are responsible, they fearing that the Sacramento and San Franciscans would "cinch" them too strongly, a reaction has occurred at the Bay City, and the mines of Alpine county are now attracting the attention they should have received years ago. This better state of feeling towards the mines is the result of a radical change in the system of mining—the inauguration of shaft sinking instead of the tunnelling process, so long the drawback of this county. Mr. Chalmers was the first to change the programme that had become second nature to the people, and what is the result? As soon as the iron horse and the screw propeller can do their work the London shareholders will have placed before them "silver bricks," the best evidence they can ask for as to the value of their Alpine possessions. The fine developments made in the Exchequer shaft have spurred on others, and the future of Alpine is assured—it is as clear as the noon-day sun that its treasure crop will not be second to the great Comstock itself. As an evidence of the increased interest in the mines, we may state that one year ago the Exchequer was the only claim being worked; but now there are the Advance, with a large three compartment shaft down 200 ft.; the Flint, with a shaft down some 50 ft.; the Illinois-California, running a tunnel, now in over 1200 ft., with good prospects; and heavy machinery is to be put on the Silver Cloud as soon as the roads will permit; and a new set of hoisting works, with powerful machinery, will immediately be put on the Advance; and also on the Flint. It is said that the Lady Franklin and the Isabelle will shortly be started up, and work will soon be inaugurated on the Marion, lately purchased by San Francisco parties. Negotiations are pending for a change in the ownership of two other permanent mines. Now is the golden opportunity for capitalists wishing to invest in mines to suit themselves on good terms, for in another year the value of mining property must naturally increase as kindred properties become developed. What with the work already laid out and in contemplation, and that which will follow in the wake of such enterprises, the present season will be the most prosperous season Alpine has known.

EXCHEQUER (Gold and Silver)—No. IX.—In the absence of any further special information this week, it may not be without interest to mention a few facts as showing how rapidly wealth is sometimes realised by the development of silver mines. Not long ago a banker of San Francisco committed suicide while temporarily insane, owing to heavy losses, who but a year before was estimated to be worth 1,000,000*l.* per annum, realised from Nevada and California mines. His ruin was chiefly brought about by the operations of the "Frisco" house of Flood and O'Brien; it was a duel to the death between rival millionaires, and for a time no one could tell which way victory would go. At last the firm in question contrived to get information concerning the big bonanza in the Consolidated Virginia Mines (which we have fully explained upon previous occasions). This wonderful mine was believed to contain gold and silver to the value of no less than 60,000,000*l.*, and down to zero went the fortunes of the rival speculator. This mine now returns half a million sterling per month to its fortunate proprietors, who accordingly control the entire money market of the Pacific Coast. What the realised wealth of the four present members of the firm of Flood and O'Brien may be no one knows, but it is an established fact that the quartet had not a farthing among them when they first settled in California a few years ago. Silver mining has created several other millionaires besides the foregoing—at the head of these stands Senator Sharon, who is estimated to be worth 3,000,000*l.*, while a Mr. Jones, of Nevada, has managed to accumulate now the sum of 6,000,000*l.* In all probability these riches form only the foundation of still vaster fortunes, many indications tending to prove that mines in this district become richer the deeper the explorations are carried. The Great Comstock lode a few years ago was considered by some authorities to be practically exhausted, shafts having been sunk to nearly the greatest workable depth; so did not think the manager, however. Mr. Carlisle set to work driving a tunnel two miles long into the mountain so as to cut the lode at a much lower level than could be reached from the surface. Many regarded the experiment as extremely hazardous, but the manager's confidence has been fully justified by results, the Comstock now yielding somewhere about three quarters of a million sterling per month, and there are several other mines producing ore to the value of 500,000*l.* and 100,000*l.* per month. Most of these are in the hands of local companies, so that their enormous profits are a good deal divided. It is a curious fact, well worth the attention of English investors in American silver mines, that no want of capital has ever been experienced in California in working really substantial properties, and the chances appear imminent that English investors are now about to participate in the magnificent profits of silver mines.

STOCK EXCHANGE GENERAL MARKETS.—Throughout the week business has been confined within narrow limits, Monday having

been a closed day, and the attendance of dealers scant for the remainder of the week. During such a period there is always an indisposition to embark in speculative transactions, but in addition to this there have been various political rumours in circulation tending to restrict rather than otherwise the normal stagnation, and business seems likely for some time to be restricted to a limited scale.

RAILWAYS.—The considerable depression that has taken place in the quotations of our principal railways has been attributed to various causes, but the chief one seems not to have had its full weight in the consideration—the large expenditure of new capital involved in the making of new lines and other similar works. Two of the chief railways—the London and North-Western and North-Eastern—have expended on working stock something like 16,000,000*l.* sterling; and upon seven lines representative of the varied railways, there was expended a sum approaching 1,000,000*l.* during the past six months, but in nearly every case the total expenditure for working stock was less than for the corresponding half of the preceding year. In the future this expenditure will go on, varying as new lines approach completion and the equipment needs provision, but on lines such as the Great Northern, where there are few new branches in construction, except those which will be speedily completed, there will be a decreasing amount. But where there are, as in the case of many of the lines, extensive branches for which powers have been obtained, although little or no progress has been made, the amount must in the immediate future be determined by the rate at which these works are proceeded with. But on these the expenditure has been largely for wagons to meet the increased mineral traffic, and only in small proportion for carriages, and from the dulness which has supervened in this particular branch of traffic it will, probably, be found that the whole of the estimated expenditure will not at the end of the half-year have been incurred, so that in all probability the sums to be expended to fully equip the lines in course of construction will be spread more equally over the period that construction involves, and thus the strain of an excessive issue of new capital may be avoided in part, at any rate during the deepest depths of trade depression. We confess to a belief that before the end of the present year a recovery will set in, unless untoward political events intervene; for to a large extent new branches will be opened before the year is out, making capital long locked up remunerative, and developing new sources of traffic, contributing a considerable quota to the returns. As the expenditure for rolling-stock is the inevitable preliminary to the making of capital remunerative, the largeness of the sums spent during the last year, and now being expended, are in themselves hopeful auguries of the largeness of the expectations to be formed of the revenue to be thus earned.

FOREIGN BONDS.—Russian stocks have been largely sold, resulting in a corresponding decline, some importance clearly being attached to the statement that hitherto the quotations have been supported by the continuous purchases on the part of agents employed by the Russian Government. Hitherto financial soundness was held to be the prominent element guarding the investing value of these stocks; but now, as unhappily in too many other cases, this appears to be gradually crumbling away.

MISCELLANEOUS.—The most notable feature here has been some slight recovery in a few of the Erie issues, in response to better quotations from New York.

* * A visit to the Yorkshire lead mines, and attending the West Pateley Bridge Lead Mines (statutory) meeting, must be accepted as our apology if usual correspondence has in any way been neglected.

GORSIEDDA JUNCTION AND PORTMADOC RAILWAY, CARNARVONSHIRE.

THE EREINIOG PEAT FUEL AND FIRE-DRICK WORKS.

Some time since we gave our readers an account of the opening of the above-named 2-ft. gauge line of railway, which runs from Portmadoc up to the head of the Pennant Valley, Carnarvonshire. Situated at Ereiniog, about five miles from Portmadoc, adjoining the Gorsiedda Junction and Portmadoc Railway, are the Ereiniog Peat and Fire-Brick Works. The very remarkable peat deposit on which these works are situated extends over about 550 acres, and was taken on a long lease some time since from J. R. Ormsby Gore, Esq., M.P., who has lately been created a peer under the title of Lord Harlech. It is claimed by those who are working this property that the operations at Ereiniog have solved the great peat question.

The non-success of all the attempts hitherto made to deal with peat commercially has been owing mainly to the fact that nearly all the deposits yet opened upon have been mere mosses. At all the peat-works hitherto established the material, being mossy peat, has to pass through the process of pulping and disintegrating before it can be dried and rendered fit for use. The expense of machinery for this purpose, as well as the cost of working it, have hitherto caused the failure of all attempts to utilise the peat to a profit. In the Ereiniog beds, however, the material has been prepared by Nature for immediate use, and the peat is many centuries, if not thousands of years, older than most known deposits; it is consequently more matured, and may be described as a bed of incipient coal lying on the surface of the earth.

The Ereiniog deposit is, moreover, so situated that it can be thoroughly drained, and this, in fact, being accomplished by the construction of a deep adit, the bog being cross-cut in all directions so as to bring the drainage into this level, and what a short time since was a mere swamp is now solid peat ground. The peat is cut from the bed by long tools called slanes, and is then divided into lengths of 9 inches, and put to dry on the ground without any artificial heat; so great is the coherent power of the peat that immediately it is cut it may be placed on end. The peat dries in about 14 days in the summer half of the year, and becomes black and solid like coal, being then immediately fit for use. It is believed that a simple plan of drying the peat in a long shed-like stove will enable the process of drying to be carried on continuously throughout the year.

The peat deposits in the neighbourhood have for a long time been locally appreciated, but only to a small extent utilised. Of late years the landlords in the district have forbidden the cutting of peat, except for their tenants' own use. Possibly they may have become aware of the greatly increasing prospective value of peat in a district so removed from a coal supply. The Ereiniog peat deposit is practically inexhaustible; its thickness in some places is over 20 ft., and over the whole area of 550 acres it has an average depth of 12 ft. The supply will be limited solely by the demand, it being simply a question of labour. The district commanded by the undertaking is large, and the population considerable.

The fire-clay deposit lies immediately under the peat over a continuous area of 140 acres. It has been tested by borings in 18 places in this area, and is found to vary from 6 to 8 ft. in depth. The clay has been subjected to a heat of 10,000° without yielding. As the present selling price of the nearest bricks to the Portmadoc district (those from Ruabon) is about 100*s.* per 1000, and from 60*s.* to 65*s.* for common bricks, it is believed that by the opening up of the Ereiniog clay bed the whole surrounding neighbourhood will derive much benefit, as although stone is in many parts of the district abundant, bricks are in many respects preferable, especially in cases where time is an object in building. Two analyses of the clay recently made gave 61.35 and 65.60 of silica respectively. We hope shortly to give some description of the other properties adjacent to the route of the above new line of railway.

UTILISING THE WASTE HEAT OF STEAM BOILERS.—The improved apparatus invented by Mr. JAMES WILSON, of Ossett, near Wakefield, is constructed with a capacious water space, into which project recesses of a height equal to that of the boiler flues, and of a width exceeding the height thereof. Through these recesses are passed tubes arranged in a vertical direction. The recesses are surrounded on all sides but the front with water space, and the tubes serve to effect a circulation of the water. The said apparatus is set close against the rear end of the boiler flues in such a manner that the products of combustion pass therefrom into and around the said

recesses, and return therefrom to and along exterior side flues formed along or around the boiler.

THE IRON INDUSTRIES OF GLOUCESTER-SHIRE, FOREST OF DEAN.

By RICHARD MEADE, Assistant Keeper of Mining Records, Museum of Practical Geology.
[Continued from page 608.]

IRON ORE USED IN MANUFACTURE OF PIG-IRON.—In a previous notice, when considering the distribution of the hematite ores, the produce of the Forest of Dean, the quantities retained in the district for consumption in the ironworks was distinguished from that sent to South Wales, Staffordshire, and other places. Now, it will be convenient to refer in detail to these totals, showing the quantities of ore retained for reduction by the several ironworks; these details will be seen in the annexed abstract:—

Forest of Dean hematite consumed in furnaces.				
Year.	Cinderford.	Parkend.	Soudley.	Total.
1856	28,000	29,818	—	57,818
1857	29,000	27,732	—	56,732
1858	46,000	16,712	—	62,712
1859	44,000	17,655	1,800	63,455
1860	45,700	16,796	7,500	69,996
1861	42,300	19,440	—	61,740
1862	61,825	17,100	628	79,553
1863	—	—	17,870	17,870
1864	—	—	—	—
1865	61,311	30,000	10,000	101,311
1866	54,793	33,508	11,500	99,801
1867	60,000	52,725	20,600	133,325
1868	51,743	44,137	23,600	119,480
1869	—	—	—	—
1870	—	—	—	—
1871	—	—	—	—
1872	—	—	—	—
1873	—	—	—	—
1874	—	—	—	—
1875	—	—	—	—
1876	—	—	—	—

The quantities of ore above quoted refer alone to the hematite ores of the Forest; of the other ores brought into the district and used in admixture with the Forest ores there is no account. The quantity thus received is not considerable, and in addition to this a small proportion, it is understood, of mill furnace cinder is employed in pig-iron manufacture. It is variously stated that from 55 to 60 cwt. of raw ore of all kinds, including a small percentage of mill furnace cinder, is the average quantity required to make a ton of pig iron; the percentage of iron contained in the ore varying, those raised in the north-west of the Forest yielding from 35 per cent., while the ores on the eastern side yield as much as 63 per cent. of metallic iron. In the preparation of these ores before smelting it is usual to subject them to the process of roasting or calcination, by which the metal is concentrated into a smaller weight by the removal of water, carbonic acid, &c. In the higher class of ores of the Forest the iron is concentrated by calcination to the extent of from 10 to 12 per cent., the fragments being rendered more porous and susceptible of being more readily changed in the subsequent operations of smelting in the furnace.

It may be interesting to many to note the distribution of the Forest ore, showing the quantities sent from the eastern and western side in each of the following years in the Forest of Dean:—

Years.	Eastern side.	Western side.	Total raised.
1856	28,000	29,818	57,818
1857	29,000	27,732	56,732
1858	46,000	16,712	62,712
1859	44,000	17,655	61,655
1860	45,700	16,796	62,496
1861	42,300	19,440	61,740
1862	61,825	17,100	78,925
1863	—	17,870	17,870
1864	—	—	—
1865	61,311	30,000	91,311
1866	54,793	33,508	88,301
1867	60,000	52,725	112,725
1868	51,743	44,137	95,880
1869	—	—	—
1870	—	—	—
1871	—	—	—
1872	—	—	—
1873	—	—	—
1874	—	—	—
1875	—	—	—
1876	—	—	—

In the above returns for the year 1865 and subsequent years the ore consumed in the Cinderford and other furnaces is included in the western side, while in years previous to 1865 the ore used in the furnaces is included in the quantities distributed on the eastern side of the Forest. Since the year 1869 the distribution of the Forest ore is recorded in a different form, which may be seen in a previous notice in this Journal, dated April 1.

The sphatose ore deposits of the Brendon Hills is, as previously stated, worked by the Ebbw Vale Iron Company, the ore being conveyed to the works of the same name in Monmouthshire. This ore when calcined loses in weight to the extent of 34.29 per cent., the average amount of metallic iron in the raw ore averaging 34 to 35 per cent., which by calcination is increased to 51 per cent., in which form it is more valuable as a burden, 1 ton of pig iron produced from the ore in this form requiring 1.93 tons of calcined ore, equivalent to raw ore of 2.89 tons. Mr. John Spiller, who has carefully examined these ores, gives the following elementary analysis of the ore after calcination, including the insoluble residue:—

Metallic iron		Combined with oxygen	
manganese	1.9130	—	0.1490
calcium	0.3044	—	0.1221
magnesium	3.3150	—	0.2101
silica	6.0509	—	0.0509
aluminium	0.0079	—	0.0079
Oxygen	30.7339	—	30.7339
Total	100.3222		

The ore thus calcined is sufficiently rich in manganese to yield a spiegel-eisen containing 20 per cent. of that metal if it could be successfully reduced and alloyed with the iron in the blast furnace.

COAL USED IN PIG-IRON MANUFACTURE, MILL AND FORGES, AND TIN-PLATE WORKS.—In the Agricultural Survey of Scotland, published in the beginning of the present century, will be found some facts bearing on the consumption of fuel in the manufacture of pig-iron. It is recorded of the Muirkirk ironworks about the years 1787 and 1790 that 9 tons of coal was required in the manufacture of a ton of pig-iron; some years later before the adoption of raw coal and the hot-blast, the quantity did not exceed from 7 to 8 tons of coal, calcining and engines included, while at the present time with calcined ores of from 50 to 60 per cent. it does not exceed 55 cwt. of coal to each ton of pig-iron made. In the Middlesbrough district, where gases from the blast-furnaces are well utilised, the average consumption of fuel used in each ton of pig-iron made, treating calcined ores of 40 per cent., does not exceed from 46 to 50 cwt.

In Wales, in the year 1830, the average consumption of coal per ton of pig-iron was 4 tons; at the present time in the works utilising the gases the quantity varies from 47 to 50 cwt., advancing to the year 1840, when Mr. William Jessop, of the Butterley ironworks, in Derbyshire, made a careful investigation into this subject, it ascertained his enquiries to the ironworks of Great Britain; it was ascertained that 3½ tons of coal was the average quantity used, while in the works of the Forest of Dean it was found to be 3 tons 7 cwt. Again, in the year 1869, the Royal Coal Commission ascertained the average quantity of coal used in the work of the kingdom to amount to 60 cwt. to each ton of crude metal made.

In recent years the enquiries of the Mining Record Office have been extended in this direction. The actual quantities of coal employed in the manufacture of pig-iron in Gloucestershire in each year since 1872 being as follows:—

Years.	Pig iron.	Coal used.
1872	45,225	125,441
1873	46,049	134,019
1874	43,139	127,413

The coal used in 1873 and 1874 appears to be somewhat in excess of the average, and is probably inclusive of the coal used in the mills and forges of the district, and also that employed in the tin-plate works, the quantity thus consumed not being less than from 20,000 to 22,500 tons per annum when actively employed.

In conclusion, it may be said of the coal worked in the Forest that the Coleford High Delf, an important seam, is favourably regarded as a serviceable coal, and is in much request for domestic purposes, the small being used for engine purposes, raising steam, &c.

The following analysis shows the chemical constituents of the Coleford High Delf that side by side shows the character of the Trenchard seam:—

	Coleford High Delf.	Trenchard seam.
Carbon	78.810	81.709
Hydrogen	5.303	5.435
Oxygen	9.05	7.049
Nitrogen	1.751	1.735
Sulphur	2.062	1.271
Ash	3.020	4.900
Total	100.000	100.000

The heating power of the Coleford High Delf coal is equivalent to

WHEAT GREEN VILE. - 1. Hoogo, June 11. In the top of the shaft, the lode has undergone a great change; the part banded 15 ft. wide, is of soft gray, blocky, etc., - a very nice looking lode, worth for the 120 feet below.

* With this week's Journal a SUPPLEMENTARY SHEET is given, which contains—Original Correspondence: Loan Collection of Scientific Apparatus; Science at South Kensington; Monetary and Silver Question in America (J. Berton); Mining in the East, No. IV; Sweetland Creek Gold Mines; New Sulphur Concentrator; Blakely Hall Collieries; Boring Machines for Mining (G. Rickard); Explosives—Dynamite—Gunpowder; New Powerful Explosive; Transport and Storage of Explosives; Perilous Adventure (C. Colwell); Tin-Plate Trade; Copper Standard; Dues—Cornish and and Crown; Lead Mining (J. J. Reynolds); Deposits of Copper at Nantlle Vale (J. Roberts); Unexplored Mining Ground of Cornwall; The Wild Duck, or Sportsman's Arms; Meeting—Dartmoor United China-clay Works—Channel Tunnel—Patent Matters, &c.—Meetings of the York Peninsula, Cosens Sulphur, Central Foxdale, South Condurrow, Wicklow Copper, East Chilverton, and West Wheel Seton Companies.

The Mining Market: Prices of Metals, Ores, &c.

METAL MARKET—LONDON, JUNE 9, 1876.

IRON.	£ s. d.	£ s. d.
Pig, C.M.P. f.o.b. Clyde...	2 17 3	
Scottish, all No. 1...	2 18 0	3 8 0
Bars, Welsh, f.o.b. Wales...	2 6 6	5 0 0
" in London...	6 15 0	7 0 0
" Stafford...	8 0 0	9 15 0
" in Tyne or Tees...	6 10 0	
Swedish, London...	12 0 0	12 10 0
Rails, Welsh, at works...	5 15 0	6 0 0
Railway chairs...		
Sheets, Staff., in London...	10 0 0	
Plates, Staff., in London...	0 0 12	0 0 0
Hoops, Staff.	8 15 0	10 0 0
Nail rods, Staff., in Lon.	7 15 0	8 2 6
STEEL.		
English, spring...	14 0 0	23 0 0
" cast...	25 0 0	45 0 0
Swedish, keg...	13 0 0	
" fag. ham.	19 0 0	
LEAD.		
English, pig, common...	21 5 0	21 10 0
" " W.B.	22 10 0	
" sheet and bar...	0 0 22	10 0 0
" pipe...	23 0 0	
" red...	24 0 0	24 10 0
" white...	24 0 0	29 10 0
" patent shot...	25 10 0	
Spanish...	20 15 0	20 17 6
QUICKSILVER.		
Flasks of 75 lbs., ware...	9 0 0	
SILVER.		
Silesian or Rhenish...	23 10 0	23 15 0
English, Swansea...	23 10 0	23 15 0
Sheet zinc...	23 0 0	28 10 0

* At the works, 1s. to 1s. 6d. per box less for ordinary; 10s. per ton less for Canada; 1X 6s. per box more than 1C quoted above, and add 6s. for each X. Terne-plates 2s. per box below tin-plates of similar brands.

REMARKS.—Our markets have presented no new feature this week, and the recurrence of the Whitsuntide holidays has tended to curtail still more an already very restricted business, and prices generally are, as a consequence, somewhat easier, and, owing to this continued restriction, the tendency towards lower prices becomes week by week more marked, and it would seem that this will and must be so unless a very unexpected change for the better in the trade of the country, of which there are no present indications, should occur, or unless certain bold speculators should enter the market, and attempt to arrest the downward progress by operating for the rise, a movement which is not at all likely, and were it to take place, would assuredly prove a signal failure in the long run, although for the moment it is quite possible to effect a fictitious advance, to be succeeded in all probability by a fall to a point below that from which the advance commenced. Those likely to enter upon such an operation are few now in comparison with former years. Experience in the past has taught many a salutary lesson, and the public are, happily, slower than they were in following a lead which must of necessity ultimately end in disaster. Speculation at the present time would, from a variety of causes, be more than usually inopportune, more particularly upon the grounds of the suspense which overhangs the question of peace or war, it being utterly impossible to say just now who may become embroiled, and what the effect upon the commerce of the world and other countries would be. But even upon the supposition that peace will be maintained—a supposition for which, however, the grounds are small—and plans for the future be laid upon this basis, what hope, in the face of the utter lack of confidence which exists, in the face of falling exchanges and foreign markets devoid of animation, would there be of operating with any probability of success? Unsatisfactory though the conclusion may be, yet without question the wisest course just now is to follow in the track of the great majority of business men in the City of London, and do nothing at all, or as little as possible, waiting still patiently for the dawn of brighter days.

COPPER.—The market opened very quiet at the commencement of the week. Chili bars, g.o.b., being quoted 77½ to 77½ 10s., ordinary cash terms. The charters from Chili during the last fortnight in May having been announced to be only 1100 tons of bars, of which 1050 were for this country, and 50 tons for the Continent, the market assumed a firmer appearance, and all descriptions of copper were steadily held at current quotations, but buyers not being willing to launch out upon the favourable announcement of small charters, actual business was very limited. Up to Thursday last this continued to be the condition of the market, but upon that day the firmness which had characterised sellers, gave way, and efforts were made to quit holdings in Chili bars and Australian copper. The announcement of a further sale of 1800 tons of Wallaroo copper on the 27th inst. by public auction tended rather to depress the market, as it is surmised that the sale of the last sale has not yet found its way into consumption, and to-day's market is very quiet indeed. Chili bars g.o.b. being quoted 77½ to 77½ 10s.; English tough, 8½ to 8½ 10s.; best selected, 8½ to 8½ 10s.; strong sheets, 29½ to 29½ 10s.; India, 4 by 4, 8½; Australian copper, 82½ 10s.

IRON.—Look in what direction you may each of the great iron producing centers of this country seems to vie with each other in presenting a most deplorable condition of stagnation. Instead of a healthy competition between district and district, firm and firm, each seems to be eyeing the other with the consciousness that when one breaks down the output will be by so much reduced, and the probabilities of the remainder surviving be in just this proportion increased. There can be no question but that many of the firms now at work are working to a loss, and if asked why, under the circumstances, do they continue to work, the reply is that they still cling to the hope that in the eventualities of the future the wheel of fortune may present a more favourable aspect than that which is the case at present. Some argue that it is simply impossible that things can be much worse, and consequently that the probabilities are every day greater that they will improve. Doubtless the present very unsettled condition of affairs in Turkey, involving the gravest contingencies, tends to check any improvement in this trade which might possibly have developed under more favourable auspices; and perhaps they who are able to keep their hands together and their works in operation are showing far-sighted wisdom, and that the end will justify their conclusions. Certainly, to the disinterested on-looker who takes simply a calm, dispassionate, philosophical view of the case, nothing seems much more dreary than the present aspect of affairs, unless, perchance, it be the future prospects.

As day after day passes without a shadow of improvement, and mines are being worked, and blast furnaces belch forth fire and smoke, the consequence is that stocks are increasing, and the difficulty of sustaining the market becomes still greater. Should war break out, whether England be involved in it or not, the trade of the country would probably be materially affected, and a deadly dull spring time might in this case be succeeded by a summer yet more deadly dull. The demand for founders' iron in the North for local requirements and for shipments shows a slight improvement; while, on the other hand, owing to so many of the works being closed the demand for forge iron has fallen off. The shipments of pig iron coastwise continue. There is nothing doing in rails, and the enquiry for ship-plates is not so good as it has been, but up to the present the works employed upon this department have been fairly supplied with contracts. The quotations for pig iron are—No. 1, 59s.; No. 3, 48s.; No. 4, 44s.

The report from South Wales is as discouraging as ever, and the state of affairs bears out the assertion made at the Conference of the National Union of Miners at Manchester last week, that the trade has never been so bad as it now is for 20 years. There are some who buoy themselves up with the hope that so soon as contracts which in ordinary times would have fallen to the lot of South Wales to execute, but which in consequence of the disturbed state of the district have been given out elsewhere, shall have been fulfilled, the trade will revert to the original groove, and the Welsh ironmasters will once more have the refusal of such work. It may be so, but there is another side to the question. Suppose that the work be equally well executed by those who have it now in hand, the buyers may argue that future contracts should be placed in the same quarters, and not be given out in districts where such depression has prevailed, and where so little reliance can be placed upon punctuality in delivery, owing to strikes and other causes.

What little is now doing in South Wales is chiefly for Sweden and the colonies, but fresh contracts, to take the place of the old ones as they are worked off, come in very slowly. The enquiry for pigs is limited, and there is next to nothing doing in the various descriptions of finished iron. The steelworks in the district sympathise with the ironworks in regard to dulness. The market for Scotch pigs opened at the closing price of last week, and in the early part of the week showed a declining tendency; but on Thursday there was a recovery to former quotations, and to-day the market closes at last week's quotations. Buyers, 57s. 6d.; sellers, 57s. 9d.

SHIPMENTS.

Week ending June 3, 1876	Tons 11,619
Week ending June 5, 1876	5,708

INCREASE	2,311
Total decrease for 1876	33,015

LEAD.—The market continues to be very flat; and good soft English pig is obtainable at 21½ 5s., and soft Spanish, without silver, 20½ 15s.

SILVER.—The demand for Silesian is sufficient to support the

market, which is steady at 23½ 10s.; and English hard spelter rules about 18½.

ZINC.—During the week 120 tons of London rolled was offered at public auction, of which 80 tons found buyers at 27½ 10s., or a reduction of 10s. upon the previous sale.

QUICKSILVER.—The market continues quiet, and 9½ has been accepted to-day.

TIN.—This metal has been quiet during the week. The speculative feeling which was apparent some little time ago has completely subsided, and is not likely to be renewed—the fallacy of attempting to raise the value of a metal which is encumbered with a burdensome stock in days of such general stagnation as the present having been proved. Straits tin has been offered to-day, both on the spot and for arrival, at 7½, but without finding buyers—the probability is that in the absence of speculation lower prices will shortly ensue.

TIN-PLATES.—There is no improvement to record. The demand is still very sluggish; and, although the make is restricted as much as possible, stocks are on the increase, and prices decline, 1C coke plates are quoted 18s. to 19s. per box.

THE IRON TRADE.—(Griffiths's Weekly Report).—Friday Evening. The Glasgow market for g.m.b. pig iron has been steady during the week, closing this evening at 57s. 6d., about 3d. less than the price this day week. We quote makers' No. 1 iron:—Garnishree, 65s.; Coltness, 64s.; Calder, 67s.; Langloan, 67s. 6d.; Summerlee, 62s. 6d.; f.o.b. Glasgow: Glengrannock, 63s. 6d.; Eglinton, 67s. 6d.; f.o.b. Ardrossan: Shotts, 68s.; f.o.b. Leith: Kennel, 59s. 6d.; f.o.b. Boness. Our market this week for all kinds of iron is quiet. There is an increased demand for sheet iron, and orders are constantly given out for best York shire and Staffordshire bars; perhaps there is a little more doing in the latter kind of full list rates—8½ per ton, the Earl of Dudley's 12s. 6d. more. The demand for boiler plates is not so brisk as it was a month since, either in the best or commoner qualities. The shipping demand for nail rods is remarkably quiet for the season of the year. Indeed, all kinds of iron, except sheets, are flat on this market, and hopes may be included in this category.

Tin plates are no better, but we have the greatest confidence in stating that this market will improve. Our advice from New York agrees with our own views, that prices have touched the lowest point, and we believe some large purchases will be made before the summer. We advise our friends not to sell the plates at present prices. This market must improve, for prices are now at the lowest. The meeting at the Barrow Exchange, on Monday, was inanimate, but makers did not press pig-iron. At Middlesbrough, on Tuesday, everything was flat, and prices drooping. Manufacturers complained much of prices, and, indeed, a want of orders. Numerous mills will be closed here. Although the market was weak, the Middlesbrough smelters held their iron firmly. Some merchants pressing offered second-hand parcels. The Glasgow market has been quiet all the week, with no appreciable change in prices. The Birmingham market yesterday was cheerful, and, as a whole, the Black Country trade is a shade better. The makers of sheet iron have more to do, most of the mills being now occupied.

An eminent Wolverhampton manufacturer has within the last week given out orders for 1500 tons of sheets, and some good orders for galvanising sheet iron have been sent down from this market. The prospects of this department of the trade in the Black Country have no doubt improved. Boiler plates are not so brisk here. The same may be said of nail rods. The manufacturers in Shropshire have a little more to do, but the buyers are increasing the stocks. The annual meeting of the Wellington Iron Company takes place next Saturday; the balance-sheet, like numerous others, will show no profit.

With regard to the general state of the iron trade it is, without doubt, very trying to the masters, but this is not the first time the trade has been depressed, nor are things worse now than we have often seen them; on the contrary, we have frequently witnessed a worse state of things than is now manifest. However, when prices of wages have been reduced to a low standard we shall be able to make iron cheaper, and again secure the orders of our old markets. We are gradually arriving at this state of things, but are unable for the present to discover sure and certain evidences that we are arrived at the bottom.

Messrs. W. T. SARGANT and SON.—Tin is beginning to attract attention, and much business has been done. Reports from the Straits and Australia by each successive incoming mail speak more and more positively as to a diminished production in those places, and the prices which have produced that effect are higher ones than now ruling. A moderate rise in the value here would not, therefore, defeat speculators by increasing the production again, and the article being so cheap seems, therefore, under such circumstances to offer a fair opportunity for a warrantable speculation. The depressed state of the tin-plate trade is a element against a rise in prices, but only to a certain extent, because that depression is more due to excessive competition amongst the makers themselves than to any inherent badness in the trade demand. Certainly any lessened demand from the tin plate makers has at present been counterbalanced by an increased demand for other purposes, as the total deliveries for the first five months of this year are 300 tons, in excess of the deliveries for same period last year. As tending to confirm the reports of a diminished production of tin, we may point out that the imports into London for the first five months of this year have been 740 tons, against 849 tons same time last year, and the quantities remaining abroad are also less. The arrivals of Straits have amounted to 450 tons, and the shipments from the Straits during May are estimated at about 250 tons. The demand has been good, and as already mentioned partly for speculation. The price advanced during the latter part of May to 77½, but subsequently receded to 73½ 10s., when an improved enquiry again set in, and the market closes firmly at 74½ 10s. to 75½. Importers have been very reticent in selling the scarce tin in the Straits, and the difficulty of communicating with the East, as the cables have been out of order more or less for a considerable time. The foreign—Dutch, East Indian, and Australian—tin in warehouse, London and Holland, and afloat for export, and the price per ton of Straits, cash, were—

	Total tons.	Price.
April 29, 1876	14,389	£ 72 0 0
May 31, 1876	13,836	73 0 0
May 31, 1875	13,748	73 0 0
May 31, 1874	10,795	73 0 0
May 31, 1873		134 0 0

Referring to the same subject the West Britain writes:—We have ourselves received information from Queensland that the miners are leaving the tin workings by hundreds, the present low prices of tin not being remunerative; and a correspondent of the Mining Journal, writing from Brisbane, March 30, states that there had been a rush to new gold fields, that the tin grounds would be much affected, and that the news also of a further fall in the London market, on March 26, would have been very reticent in selling the scarce tin in the Straits, and the difficulty of communicating with the East, as the cables have been out of order more or less for a considerable time. The foreign—Dutch, East Indian, and Australian—tin in warehouse, London and Holland, and afloat for export, and the price per ton of Straits, cash, were—

Messrs. SANFORD and BIRD.—COPPER: The charters from Chili for the last fortnight in May are announced as 1100 tons bars. The market remains steady at 77½ 10s. for good ordinary brands. Australian is quiet. The next sale of Wallaroo will take place on the 27th inst., and consist of 1800 tons. Tin closes steady at 74½ for both Straits and Australian, with but little offering. English is firm. In tin-plates prices keep low, and there is no sign of any improvement in the demand. Lead continues quiet, and unchanged. Sheet zinc is steady, with little doing. Quicksilver is obtainable in quantity at 9½. Antimony is dull at 64½ to 65½ for French Straits regulus.

Messrs. HENRY ROGERS, SONS, and CO.—In the metal market the same state of depression continues, and without any apparent prospect of a change at present. Holders of raw material are, however, indisposed to realise, believing in an improvement sooner or later; and from this cause prices are well maintained, considering that daily transactions are restricted to the barest wants. Exports of all descriptions throughout May show a very considerable reduction, but the average of the five months are not so unfavourable as had been anticipated.

Messrs. FRY, JAMES, and CO.—COPPER having continued very slow of sale has receded in value all round by from 10s. to 20s. per ton. Nothing doing in ores or regulus, except at the public ticketings, for a fortnight past.—TIN has again shown some fluctuations, but the tendency, on the whole, has been to a relapse from the late rally—the fall from the highest has been 2½ per ton.—SILVER has been in fair demand.—LEAD continues dull, with prices again slightly in favour of buyers.—TIN PLATES are without recovery.

Messrs. GREENFELD and RICHARDS.—COPPER manifests increasing dulness, and prices of all kinds are gradually dropping. The short charters for the last fortnight in May (1100 tons) have not helped matters. Australian is especially dull in the face of the approaching sale of 1800 tons Wallaroo, on the 27th inst. Manufactured is also obtainable on easier terms. Unless some unforeseen demand arises, there is nothing to prevent a further fall, especially in Chili bars, which are proportionately higher than other descriptions of copper. Ores and regulus are, however, still held firmly by importers.—TIN has had a sharp advance during the past month, Straits and Australian selling for some days at 76½ 10s. per ton, which price brought out plenty of sellers. It is believed by many that the effect of the long drought in Australia is yet to be felt, and that we shall not this year receive anything like the quantity of tin from this quarter that came last year. Should this anticipation prove correct there are certainly grounds for holding for higher prices; otherwise we fall to see that consumption has yet overtaken production.—TIN PLATES very depressed, and prices lower than ever previously known.—LEAD quiet at 21½ 5s. for good shipping brands.

Messrs. PICKLEY and ABELL.—GOLD: There is no demand for export and all arrivals are taken to the Bank; the amount thus disposed of since the 1st inst. being 248,000. The Bank has received during the week 140,000. From New York, 8500 from the Brazil, 5300 from West India, 22,400 from Bombay, 1,000 from New Zealand—159,400. The Nile has taken 7000, to Trinidad, and the P. and O. steamer 25,000, to Malta.—SILVER remained firm at 52½ per oz. until yesterday, when a decline took place on the reduction of the rate for the council drafts becoming known to 51¼ per oz. A considerable business has been done for the steamer leaving to day for Bombay, that vessel taking 280,400. The imports during the week comprise 219,000, from Germany, and about 27,000, from New York.

Mr. MURRAY.—TIN: In foreign great interest was evinced in the action of the Dutch Trading Company, who, at their sale of about 850 tons Banca, on the 31st ult., reduced their limit from 50½ to 45½. The fact that the staff only averaged ½ lb. over the reserve price is sufficient to prove that the company showed a well appreciation of what the market value really was. The impression produced on this market was considerable, and Straits, which had been worked up to 75½ 6d., went to 74½ 6d., but has since recovered to about 74½, at which price, however, there are at the moment of writing considerable quantities offering, both on spot and forward. The belief is that, if present prices are to be maintained, fresh speculators must be led, or the present operators for a rise will have to contentedly increase their holdings, as we have now on the spot over six months' supply for both England and the Continent. Meanwhile large numbers of tin plate works are being stopped, and, in consequence, the consumption of the article decreases. COPPER: In Chili quotations have shown a gradually weakening tendency in spite of small charters, and the price has slipped from 76½ to 77½ 10s., without causing any impulse to business, the latter being the selling price last night. Australian

has fallen rather more. Wallaroo (say) from 84½ 10s. to 82½, at which business is reluctant to buy, except on sale. It would be very difficult to account for the depression now existing in this article, the position being in no way altered for the worse from that of a few months since. The feeling, however, seems to gain ground, and at a time in the same unsatisfactory condition.—OTHER METALS no change.

Very little change has taken place in the MINING SHARE MARKET since our last, and prices remain about the same.

The mines chiefly dealt in have been Roman Gravel, Tankerville, Glenroy, Rookhope, Parys Mountain, North Laxey, San Pedro, Pennerley, Old Treburgett, Penstruthal, Pateley Bridge, Wheel Crebor, Glyn, Great Laxey, Van, Van Consols, West Tankerville, Carn Brea, and a few others.

Roman Gravel has been firmer at 15 to 15½. No change in this mine, which has sampled 200 tons of lead ore for the month. Tankerville, 10½ to 11; the lode in the bottom end is 15 ft. wide, and worth 14 tons of lead ore per fathom. Stopes also looking well. West Tankerville, 1½ to 2½; the 75 south is improving. Other places about the same. The ore sold—25 tons—for 360½ 5s. Ladywell, 1½ to 1½; the 20 tons of lead ore sold for 200½. Pennerley, 2 to 2½; Great Laxey, 17 to 17½. North Laxey, 18s. to 21s.; the bottom level is improving for lead. Glenroy has been largely dealt in at 7 to 8; the lode in the sump referred to last week is reported worth 3 tons of lead ore and 4 tons of blende per fathom. Rookhope, 19s. to 21s. Pateley Bridge, 3½ to 4; Asheton, 1½ to 1½; West Asheton, 1½ to 2½; Van, 35 to 38; East Van, 9½ to 10; Van Consols, 1½ to 2½; Glyn, 2½ to 3½; Pennant, 5 to 5½; St. Patrick, 25s. to 30s.

Wheel Basset shares have advanced to 15, 20, owing to an improvement in the new lode cut from Denis's shaft, which is now producing rich stones of copper. The 60 and 70 cross-cuts are approaching another new lode driving north. Although of late years the mine has been selling large quantities of tin, it was formerly very rich for copper, and paid 43½ per share, or 220,672½ in dividends. Carn Brea, 35 to 38; Dolcoath, 35 to 37; Tincroft, 18 to 19; East Candan, 1½ to 1½. South Condurrow, 4 to 4½; at the meeting (particulars of which will be found in another column) the accounts showed a profit on the four months' working of 1233½, and a balance in favour of the mine of 2102½, and a dividend of 3s. 6d. per share was made. The costs were charged up to June 10, and the aggregate value of points in operation 130½. The mine, it will be seen, is looking well. Marke Valley, 2 to 2½; Prince of Wales, 2s. 6d. to 5s.

Parys Mountain have been largely dealt in at 18s. to 20s., buyers anticipating an early discovery in the 90 cross-cut, which the agent says this week looks exceedingly promising, with a further increase of water issuing from the middle of the forebrest. The 45 east looks well, and shows the ore ground is lengthening in that direction. Penstruthal have been in request, and leave off at 15s. to 17s. 6d.; the prospects for copper, we understand, are very good, although the present company started for tin. The mine was formerly very rich for copper, and may be so again in its present points of operation. Wheel Agar, 2½ to 3; we understand this mine looks very promising. Devon Great Consols, 3 to 3½; the mine continues to look well. The lode in the 145 east is 5 ft. wide, a good course of copper ore, worth 10 tons per fathom. The lode in Maunders' winze, sinking below the 115 level, is also worth 10 tons of copper ore per fathom. Wheel Grenville, 20s. to 25s.; the accounts for the meeting show a debit balance of 1090½; the loss on the last quarter is about 800½.

Old Treburgett, 8s. to 10s.; this mine is looking well, and sold this week 33 tons of silver-lead ore for 26½ 5s. 6d. per ton. The 80 end south is worth 13½ per fathom. In a winze sinking from the 70 to the 80, and 25 fms. in advance of the end, the lode is worth 55½ per fathom; this looks well for a long and rich course of ore in the 80. South Roman Gravel, 20s. to 25s.; Wheel Crebor, 2 to 2½. Relistian Consols, ½ to 1; the lode in the shaft is large, with good stones of copper ore, tin, and blende. South Carn Brea, 1½ to 1½; at the meeting a call of 4s. per share was made. The debit balance against the mine was 1592½ 7s. 5d. The returns for the three months were—copper ore, 235½; tin, 245½. West Seton, 25 to 30; the accounts at the meeting show a profit on the four months' working of 607½. The balance against the mine is 4580½. West Frances, 7 to 8; Wheel Kitty (St. Agnes), 2 to 2½; South Frances, 1 to 1½; Grogwinion, 5 to 6; Cook's Kitchen, 5 to 6; West Chilverton, 17 to 18; the lode in the 150, west of Batter's shaft, maintains its value—20½ per fm., and a further improvement is expected. The lode in the 140, at Hawke's shaft, is worth fully 20½ per fathom. These points in the bottom of the mine are important. Cathedral, new issue, 32s. 6d. to 37s. 6d.

Cape Copper, 39 to 41; the directors have declared a dividend of 1½ per share, free of income tax. St. John del Rey, 340 to 390; the dividend here will, it is said, be 25 per cent. for the half-year. The advice just received show a produce for 11 days, being the second dividend for May, of 6000½. Richmond shares have advanced to 8½ 9d. The week's run is telegraphed at \$40,000. Chontles ½ to 1; Eberhardt and Aurora, 8½ to 9½; Emma, 15s. to 20s.; Javal, 7s. to 8s.; New Quebrada, 3½ to 4; San Pedro, 1½ to 2; Sweetland Creek, 15s. to 20s.; Santa Barbara, 1½ to 1½. Frontino and Bolivia, 2 to 2½; the directors' report for the meeting, to be held on the 13th, shows the net profits for the year ending Dec. 31 last amounted to the sum of 10,871½ 7s. 5d. Of this they propose to transfer 3738½ 15s. 5d. to capital account, and out of the profit for the last six months, to Dec. 31 (4177½ 19s. 2d.), they propose to divide 2750½, or 1s. per share. Condes of Chili, 6 to 6½; a second shipment of 150 tons of silver-lead ore has arrived at Liverpool this week. Argentina, 6½ to 6½; advances have been received from the mines that large quantities of rich ores were being raised from the Pique Mine.

The Market for Mine Shares on the Stock Exchange during the week has been steady, with a very fair amount of business transacted; indeed, prices have not exhibited the fluctuations observable in other markets, but, on the whole, have a rising tendency. Metals have not varied in quotations, but show firmness at last week's prices.

Richmond shares have advanced to 8½ 9d., and the telegram received says—"Week's run \$40,000." The refinery return for the week is stated to \$30,000. Another telegram received on Wednesday says—"Struck ore in the 800 ft. drift, cannot say whether main lode, but 9 ft. thick." The drift referred to was started from the main hoisting shaft in the 800 ft. level in a direction to intersect the main lode, according to its general bearing; the probabilities, which point it had been followed down by winzes; the probabilities, therefore, are in favour of the ore body just struck being the main lode, and if so another 100 ft. in depth is added to the reserves; but whether the main lode or a bed vein, it is satisfactory to find the ore coming in so soon in the vicinity of the main shaft. The "Sentinel" of May 18 reports heavy falls of snow at Eureka, winter weather there, as here, usurping the place of spring. The manager's usual weekly report has not arrived. Eberhardt and Aurora, 8½ to 8½; the produce for the month ending June 6 was 22,000½; no new development is referred to.

Exchequer, 1½ to 2½; advances continue favourable; the manager was grading the ground in order to erect O'Hara's furnace, having been well satisfied with his inspection of it at Peavine, where it is in operation, and he states that the roasting can be done by it at \$3 per ton. I.X.L., 1½ to 1½; the manager has notified the directors that he was getting in supplies, and would recommence operations on the lower levels at once, and in a few days would be able to inform them as to the purchase of the mill to work the company's ores.

The Market for Hydraulic or Goldwashing shares has been slightly depressed, caused apparently by the annual report of the Sweetland Creek Company, to which we refer more fully below. These shares have for the moment been pressed for sale, and close ¾ to 1, the lowest price at which they have ever been. Birdseye Creek are quoted nominally a shade lower, but we note very few transactions in the shares. Blue Tent have not participated in the reduction, but maintain their firmness, with a tendency to improve. Cedar Creek have been more enquired for, and close at an advance on last week's prices. Oregon preference, unchanged.

Sweetland Creek, ½ to 1; the report of the directors, with the accounts, has been issued in anticipation of the annual meeting to be

Geological Survey, may be had of Mr. R. SMITH, 4, New Broad-street, City.

Notices to Correspondents.

* Much inconvenience having arisen in consequence of several of the Numbers during the past year being out of print, we recommend that the Journal should be filed on receipt; it then forms an accumulating useful work of reference.

SHARE DEALING.—We never interfere in the sale or purchase of shares; neither do we recommend any particular mine for investment or speculation, or broker through whom business should be transacted. The addresses of most of the latter appear in our advertising columns.

IMPORTANT NOTICE.—REDUCTION OF POSTAGE ON THE "MINING JOURNAL."—In consequence of the new Postal Convention, which came into operation on July 1, the postage of the *Mining Journal* to many countries will be reduced to one fourth. Henceforth the subscription will be 1/10s. 4d. per annum (30 frs.), postage included, for the following countries. The amount will, if desired, be collected at the subscriber's residence at the end of each year. The subscription continues until countermanded:—Austria, France, Belgium, Denmark (including Iceland and the Faroe Islands), Egypt, Germany, Gibraltar, Greece, Heligoland, Italy, Luxembourg, Netherlands, Norway, Portugal (including Madeira and the Azores), Roumania, Russia, Serbia, Sweden, Switzerland, United States, Malta, Turkey, Morocco, Tunis, and the Canary Islands. Spain 1/10s. 50 frs.)

AVIS IMPORTANT.—AUX ABONNÉS ÉTRANGERS DU "MINING JOURNAL."—A cause de la nouvelle Convention Postale il y avait, à partir du 1^{er} Juillet 1876, une grande diminution au prix de l'abonnement du *Mining Journal* pour bien des pays dont le taux des postes était jusque là bien élevé. A partir du 1^{er} Juillet le prix de l'abonnement est de 30 frs., le port compris, pour l'Autriche, Belgique, France, Danemark et ses dépendances, l'Égypte, l'Allemagne, la Grèce, l'Italie, Hollande, Portugal et ses dépendances, Roumanie, Russie, Serbie, Suède, la Suisse, la Turquie, l'Afrique septentrionale, etc. Le montant, si l'on le veut, sera touché à domicile, à la fin de l'année. L'abonnement continuera sauf avis contraire.

Received.—"J. B." (San Francisco). The copies have been forwarded—"J. B. A." (Aldridge).—"B. S." (Maidenhead).—"F. Y."—"W. M." (Dublin).—"Associate."—"Shareholder." (Rossa Grande).—"A. Coalmaster."—"N. B." (Glasgow).—"J. K." (Kirkcaldy).—"J. H."—"Hibernian." The statements in circulars should always be enquired into—"E. H."—"Shareholder." (Rosewall Hill and Ransom United). See an advertisement in this day's Journal.

THE MINING JOURNAL,

Railway and Commercial Gazette.

LONDON, JUNE 10, 1876.

COMMERCIAL PANICS, AND LIMITED LIABILITY COMPANIES.

In the present unparalleled depression in mining, in manufacturing and commercial business throughout the whole of the United Kingdom, it may not be either unprofitable or uninteresting to endeavour to ascertain its cause or causes, so as to prevent if possible a recurrence of similar disastrous visitations. It is universally admitted that there are commercial epochs in the history of a nation, periods of prosperity and adversity, an ebb and flow of trade and commerce; and as the greater the altitude of a mountain the greater the depth of the valley, so the more speculative and successful our merchants, manufacturers, and traders have been, the more acute and severe the depression in every branch of industry when the trying ordeal has to be experienced. The last sheaths of a successful commercial harvest were reaped some two years ago, since which time there has been a winter of unparalleled stagnation throughout the whole country, from which every individual member of the community has more or less suffered.

Of course many causes have been assigned for these periodical commercial panics. Sir J. M. KENNA the other night in the House of Commons propounded the somewhat novel theory that they could be traced to the practice of banks taking deposits repayable at call, or after a few days' notice. Sir JOHN evidently forgot the fact that by far the greater part of the business of the country is done upon credit, or by means of borrowed money, and until the millennium day when trade and commerce shall be conducted upon the strictly for ready cash principle, so long will merchants, manufacturers, and traders be compelled to resort to the bank for capital in emergencies. The banker having received these deposits is of course liable for the interest, and consequently is compelled to employ this money at a still higher rate, which rate the merchant or manufacturer is willing to pay, and without which timely accommodation much of the trade of the country would, as at present conducted, soon be brought to a standstill. Possibly there is a sub-stratum of truth in the contention of Sir JOHN, and the banking deposits at call may act somewhat prejudicially in the interests of trade, but we may depend upon it we must go further down for the principal reasons of these commercially disastrous events, and their origin is traceable to more extended operations, and which to a larger or lesser degree appertains to almost every section of the community.

The universally accepted theory is that these commercial panics, or trade depressions, are due to, first—reckless trading; secondly, foreign competition; and to which we make bold to add a third—or, rather, to contend that the two generally accepted causes of evil are superinduced by limited liability companies. Probably our contention will be fiercely combated by many, and denounced as specious and absurd. We well remember the moral philosophy taught by the fable of the strength which appertains to the united bundle of sticks, and are as ready as any to admit the truth of the assertion that what one man cannot accomplish a company of men may readily perform—may, more, we are quite at one with those who point proudly, and deservedly so, to many of those gigantic and nationally beneficial undertakings which could only have been carried out by joint energy, enterprise, and capital; but our contention, nevertheless, is that in the every-day commercial relationships of life limited liability companies are not the best fulcrums of the nation's prosperity, but that many of them are, on the other hand, only rotten props which serve to bolster up decaying properties, and giving them a fictitious value which should be condemned by every rule of commercial morality.

We need not now enter upon the mode by which some of our modern liability companies have been promoted—the recent disclosures in the law courts as to the large donations which certain editors of the money department of our London papers have received show to what source many of the favourable notices which appear of companies in process of incubation may be traced. We may be quite sure that every undertaking brought out under the fostering care of a limited liability company, or an old-established works about being transferred to a limited company, has a fictitious value set upon it which the promoters, and in many instances the directors, are ever ready to endorse and magnify. We are seriously afraid, however, that so long as there is the feverish restlessness amongst those who have a little capital at command—the insatiable haste to get rich—the more safe and legitimate departments of trade and commerce will be overlooked, and bubble schemes and ephemeral speculations still command the attention of the public. Whatever may be said or thought to the contrary, these limited liability companies begot a recklessness of trading which is a powerful means of bringing about these periodical panics from which the nation so severely suffers, and are in many instances ruinous rivals to the more prudent and discreet private manufacturer or merchant. Many of these limited companies are promoted by needy speculators or nothing-to-lose engineers, and if launched successfully are managed by high paid secretaries (who have scarcely anything more to do than draw their salaries), and by irresponsible directors, who attend board meetings once a week or once a fortnight, and give instructions which may or may not be carried out. For a few months, it may be a few years, all things flow smoothly enough; good dividends are paid—possibly paid out of capital not legitimately earned—the business is extended, and other trades or manufactures branched into it. The dividends now begin to dwindle down, loud-earring shareholders get dissatisfied, and urged on by such complaints the managers and directors, in their anxiety to make dividends, grow more reckless, and undersell the steady plodding but more cautious private firm. At length the bubble bursts, the company is wound-up in the Insolvent Court, and the shareholders find that, instead of an *Eldorado*, they have thrown their money into a whirlpool. Such would only be a just retribution on the shareholders for being too easily beguiled by the promises of large dividends, but unfortunately

this is not the only evil which has been produced. The competition which these limited companies are enabled to carry on with shareholders' capital inflicts an irreparable injury upon the private manufacturing firm, who, having their whole at stake act with proper precaution and discretion, and who are compelled to reduce profits to the merest minimum by the unwise and unjust competition of the limited companies.

Possibly it will be said that we have used somewhat strong language towards limited liability companies generally, when it must be acknowledged there are a large number ably conducted, and which have achieved great undertakings. Granted, but the recent exposures prove also that there is a large number of companies promoted and carried on for a short time whose very prospectuses when analysed show the hollow pretences upon which they are based. It is against these that we would caution the public, and it is these which produce such incalculable mischief in the manufacturing and commercial life of England. We would gladly see these limited companies hedged round with some safeguards, but candidly confess we cannot see how it can be done so long as people with a little money at command will be led astray by the tempting baits so constantly held out gilded with such golden promises. These commercial panics and the rapidity with which limited liability bubbles are bursting in every direction should teach salutary lessons, and it is in this hope we have been induced to draw public attention to what unquestionably is one powerful element in bringing about those disastrous commercial depressions from which the nation is again acutely suffering.

THE COAL TRADE OF GERMANY.

In his just published report on the trade of Bremen-Bremerhaven for the year 1875 Her Majesty's Consul makes some observations on this subject which are worthy of notice. Although coal cannot be reckoned among the staple articles of trade of the port, the great importance attaching to it as regards commerce and navigation, as well as industry in all parts of the world, and the particular notice which it has attracted during the past year in that part of Germany, are sufficiently cogent reasons for its claiming a place in his official report. It has for many years, he tells us, been a source of regret, particularly among the coal pit owners of Westphalia and Rhenish Prussia, that the two chief sea ports of Germany—Hamburg and Bremen—have hitherto at least imported a great proportion of their wants both for the use of their steamers and for other commercial and industrial purposes, as well as for household use in both cities, from Great Britain, instead of importing their entire supplies from the coal fields of their own country, which are situated at so short a distance from either port. Before the completion of the recently-opened railway, which now connects Hamburg and Bremen in an almost straight line with Westphalia, there appeared, indeed, no probability of the many efforts already made in former years towards enabling German coal to compete with its British rival being attended with any success, as it was found quite impossible to fix the rates of carriage (including other unavoidable expenses) nearly or exactly equivalent to the rates of freight for coal from British ports. Last year, however, matters assumed a different aspect, for an arrangement was come to by the parties concerned, by which coal is carried between the Westphalian and Rhenish pits and the North Sea ports at a greatly reduced rate. Although by this measure the charges have not been diminished so far as was desired by the industrial and commercial delegates (the rate fixed by the railway company still exceeding the freight from British ports by about 5s. 4d. per ton), still the effects have not been long in making themselves felt in a manner which shows that the railway company, as well as the coalowners alluded to, must already have derived a considerable profit from the change.

The following table shows the relative proportions of British and German coal imported into Bremen from 1871 to 1874:—

1871—British	65.7 per cent.	German	34.3 per cent.
1872—	48.5 "	"	51.5 "
1873—	37.6 "	"	62.4 "
1874—	35.7 "	"	64.3 "

When the returns for the year 1875 are published there cannot be much doubt that the German coal imported will bear a still greater proportion to the sum total.

BOILER MANAGEMENT AT COLLIERIES AND IRONWORKS.

Colliery and ironworks managers would do well to avail themselves of the subsisting depression in the market to look well to the condition of that class of their working apparatus which is of the first importance, and which is usually so large a source of anxiety. We refer to the steam machinery. We are all naturally prone when trade is brisk to overlook the requirements of this class of our apparatus, with the result, in only too many instances, that we are supplied with a painful illustration of the old adage of "more haste less speed." A large number of the boiler explosions that have happened at collieries might have been prevented if indications of coming trouble had not been overlooked in the hurry to complete orders under execution, and which, probably, were pressing. There are few proprietors who owning such machinery, and intending to use it again, are not fairly hopeful that the time will arise for its employment to as great an extent as ever. Before, then, such activity returns let them be especially mindful of the lessons of the past. If their boilers are not under inspection and insurance they should get the best otherwise independent help available, and reports having been furnished of the state of the machinery, our advice is that they should do more than merely hand over those reports to millwrights. They themselves should be perfectly satisfied that the repairs, it may be, which are declared to be necessary, and which are recommended, are carried out. It would seem hardly necessary to enforce so plain a piece of duty, still there is need for it.

Of this, distressing illustration has been furnished in the accident at Felling Shore, Newcastle-upon-Tyne, at the works of Messrs. GALLON, by which five people lost their lives. The exploded boiler was No. 1 of a set of five, and was a Lancashire boiler, 32 ft. long, 7 ft. diameter, with two tubes 2 ft. 4 in. diameter, made of 3-in. plates, and usually worked at from 30 to 35 lbs. pressure. The position of the fragments and the direction of the rents lead to the conclusion that the first rupture must have been at the back end, and a little to the right of the bottom, and at that place there was a plate which had rent, which had so corroded as to be very thin. The corrosion had arisen from the leakage of a seam near, and had continued until the plate was too weak to carry the ordinary pressure, or the slightly increased pressure caused by temporary stoppage of the engines. These boilers had been under insurance, and, consequently, under inspection. For two years, up to April this year, they had been in the care of the Midland Steam-Boiler Inspection and Assurance Company. By one of the inspectors of that company the boiler which exploded was thus reported upon on June 24 last:—

"The underside in blue: The seam is leaky at the bottom, 2 ft. from the back end, where it is resting on the mid-feather wall, the leakage is corroding the plates, and the boiler must not start until this is repaired, as it is dangerous on account of the plate being corroded under the brickwork, and if not repaired now will go too long, and likely cause an accident."

When the inspection was made upon which this report was based, the Inspector showed the boiler smith, who usually did Mr. GALLON'S repairs, where the leakage was corroding the plates, and the testimony is that he remarked that "if he did not repair it it would be blown into the street some day." We are not surprised that the Coroner should have told the Inspector that he was a true prophet, for so he was—this boiler (No. 1) was blown into the street. The report was not unheeded. When it reached the hands of Mr. GALLON he called his boiler smith, and having read it, instructed him to carry out its recommendations. This man says that he went to the back end of the boiler and repaired a place about 9 ft. from the back, but he could not see any leakage at 2 ft. from the back, and he was satisfied that he had done the work well when he found that water having been again turned into the boiler it stood for 12 hours without displaying any faultiness. Every one seems to have been content with what this man did. They all assumed that he knew what had to be done, and that he had done it. The boiler smith, however, like many others of his class, showed that his views of danger are based upon insecure premises. Such men usually infer that because

there is no leakage all is well. As the condition of the boiler after the explosion showed, leakages too frequently mean corrosion. The corrosion was pointed out in the report, and the stopping of the leakage would not restore strength to the corroded plate, and to the leaving in of the corroded plate the accident would seem to be traceable.

The Coroner at the enquiry remarked that the insurance companies might, he thought, insist more on the repairs being done as ordered. The duty of seeing that repairs recommended have been done had better, however, remain with the proprietors, who must not forget that they risk their assurance if the repairs are not properly carried out. The companies assume the position of physicians to their patients, or lawyers to their clients; they recommend certain medicine, or give certain advice, but they do not assume the responsibility of seeing that their patients or their clients act upon the instructions which they have received. Furthermore, if they would oftentimes be not a little delay as to the result of one of the daily business operations of the works. Complete and thorough supervision of boiler repairs should never be neglected. The frequency of accidents after such repairs only too clearly, however, show that such supervision is too often neglected. Steam users should not only have their machinery frequently reported upon, but times desirable in the matter of safety, but it is especially desirable at this time when we are threatened with an increase of that complaining. Government inspection of steam boilers has been of the country as a whole, and unless steam users are themselves as determined cautious and as resolutely prudent as we recommend they should be, legislators will take the matter in hand resolved to thoroughly deal with it.

THE SLATE TRADE.

The slate trade of North Wales continues to be very brisk—the demand is great, with every prospect of its continuing—and the prices, as fixed by the Carnarvon Slate Club in December last, and which took effect from February 1, are fully maintained, and only obtained by all the quarry proprietors in the Nantlle and Llanberis districts, except only as regards two of the Nantlle quarries, the managers of which, it is generally understood, for special reasons applicable to those quarries, continue to sell on the tariff of November 1875, being somewhat lower than the present Slate Club tariff.

High as the present price of slate undoubtedly is, yet there appears to be every prospect of its being maintained. The rise has only been in proportion to other building materials and labour, and it is not higher than the quarry proprietors can afford to sell at if they are to obtain an adequate return for the large amount of capital expended. Since the time of the Penrhyn strike, when Lord Penrhyn conceded to the committee of the North Wales Quarrymen's Union every demand they thought proper to make, and more even than they originally required, including the appointment of a committee of quarrymen to set the bargains in his quarry, the wages of the whole district have risen considerably, and at the second annual meeting of the Union, which took place at Carnarvon on the 20th ult., the committee in their report congratulated the members on the success of their efforts, and stated that "they had good ground for believing that more by upwards of 150,000 had been paid to wages during last year in the slate quarries in North Wales than in any previous year." The rise in the price of slates has followed as a necessary consequence, but there are still some strange anomalies attending the trade.

The managers of the two large quarries of Penrhyn and Dinorwic continue to sell on a lower tariff than that fixed by the Carnarvon Slate Club, and obtained by its members, but from the exclusive character of their dealings slate merchants generally cannot obtain a supply at this reduced rate, and are thankful to obtain, and in many cases urgently press for, a supply from the smaller quarries at Nantlle and Llanberis at the high tariff. These latter quarries for the most part deal with the slate merchants direct instead of with slate agents, through whom alone, with certain favoured exceptions, customers can obtain a supply from Penrhyn and Dinorwic. That the proprietors of the large quarries should continue to sell at less than the market value is the subject of much comment in the district and amongst the trade. They can, however, well afford to do so, seeing that their quarries are their own freeholds, and consequently not subject to any payments for royalty or otherwise to any superior landlord, which almost all the smaller quarries are, and particularly those in the Nantlle district, many of which are held under the Commissioners of Woods and Forests, who are well known to be the most exacting landlords in the kingdom.

The royalty they are now obtaining from several of these quarries is about 5s. a ton, rather more than less, which about equals the extra price which the lessees are obtaining over the large quarries so that, assuming other expenses to be equal, the returns per ton to the proprietors of each are in a measure equalised, but that the owners of the freehold quarries should sink the value of their freeholds, and be content to sacrifice 5s. a ton, appears strange, more especially as the yield of these two quarries is roughly estimated at about 200,000 tons per annum, 5s. per ton on which would produce what most people would look upon as a princely income.

THE IRON AND COAL TRADES—THE FALL IN WAGES.

The close of the great strike in the coal trade of South Yorkshire and North Derbyshire—the men having agreed to go in at a reduction of 12½ per cent.—appears to us to be an event fraught with great importance to the future of the coal and iron trades. If progress is ever to be restored to the British iron trade, our ironmasters must be enabled to produce at sensibly lower rates, and a fall in the price of coal and labour can alone enable them to attain this object. We have no desire to oppress the working classes or to force upon them an inadequate remuneration for their hard toil; at the same time in the interest of the working classes themselves, their remuneration must be such as will leave their employers a reasonable and tolerably liberal return upon their capital. We say a tolerably liberal return for this reason. Under any circumstances, trade liable to be capricious, uncertain, fluctuating, and the ironmaster may have great difficulty occasionally in keeping his works even if his workpeople assume an attitude of docility—an attitude which it must be confessed is somewhat rarely witnessed in the times. There was a well-written article in our contemporary "Graphic" last week illustrating and explaining of the economic depression to which the country has undoubtedly been reduced. It discussed the causes of this state of affairs, and as acute as it was, it considered that other countries are becoming as sharp and as acute in their facturing pursuits as we claim to be. We have gained in times of an undoubted industrial supremacy among modern nations, but contemporary appears to consider that this very supremacy has been the occasion of our present troubles. It has induced envy, and has involved imitation. Foreigners have copied our machinery, pirated our ideas, so that they have now set up in business for themselves, and compete with us upon markets of which we are practical monopoly. This being the case, there appears to be one process by which we can hope to recover a large measure of our old industrial prestige and invincibility. We must learn to produce at a cheaper rate, and so press our foreign rivals to harder. Our capitalists must so far co-operate with their employees and our workmen must so far co-operate with their employers as to submit to the lower wages which imperative necessity demands.

The circumstances of the case appear to be practically irresistible. The delegates and their clients have the alternative of starvation of submitting to the force of influences which cannot be controlled either by masters or men. In almost all trades wages are falling, and their very decline weakens the force of a once formidable strike of resistance. The collapse of the South Yorkshire and North Derbyshire strike affords tolerably conclusive proof of this. In comparative activity and prosperity in the South Yorkshire

made any attempt to reduce wages, if it had been made at all, would have had to overcome the most stubborn opposition. But now the Miners' Association has been proved to be practically empty, and the resistance of the miners has, after all, been light, or comparatively slight. The result of this strike would seem to indicate, indeed, that the era of strikes in this country—an era which has been too much prolonged—is at length drawing to a close. The uses of adversity, if not exactly sweet, are at any rate salutary; and masters and men have learnt that they must work more harmoniously and more cheaply in order that they may grapple with the formidable common difficulty of increasing foreign competition. We trust, then, that one of the current difficulties of our ironmasters may be said to be declining in intensity.

COMPRESSED FUEL.—Another establishment for the manufacture of Lissieu's compressed fuel has been set to work at Port Richmond, Pennsylvania. The fuel now made is composed of 95 per cent. coal, and 5 per cent. clay, with a small amount of glue-like mixture made of rye flour and slaked lime. It is in pieces of the shape and size of hen's eggs. To make the pieces impervious to water they are dipped in a solution of candle gum, a residuum of paraffin and crude benzine. All the manufacturing processes are novel, ingenious, and entirely automatic. The finished coal-eggs are dried in an oven heated to a temperature of 250°, and when they come out they are ready for burning, but must be waterproofed to protect them from being caught in a rain storm. For this purpose another travelling wire belt, across which there are upright partitions of wire, catches them and gives them a bath of two seconds in an iron tank containing a solution of candle gum and benzine. The tank is enclosed to prevent the escape of the fumes. From the tank the coals go to a big bin called the evaporator, which holds 15 tons. The benzine fumes rise through pipes to a condensing coil, and the condensed liquid is conducted back into the tank from which it ran into the bath. After remaining about an hour in the evaporator the coals fall upon another moving belt, which deposits them in the final receptacle, the pocket, from whence they roll into the coal carts.

THE MINERALS OF TASMANIA.—Efforts it appears are now being made to introduce extensively into this country the iron ore of Tasmania, and already it has been tried with a large admixture of English stone. A few days since we saw some experiments made with it near to Sheffield in the manufacture of ship-bolts. The iron was a mixture of about one-tenth English ore and the remainder Tasmanian. It appeared to be equal to the best Swedish, and the manufacturer, who is extensively engaged in the manufacture of bolts, ram-plate nails, and steel corbs, said he would as soon have it as any Swedish iron he had used. He took a small quantity of the ore, and putting it in an ordinary forge fire he smelted it, and then drew it out under the hammer as if it had been a piece of ordinary iron. The ore is a magnetic oxide, giving from 60 to 80 per cent. of iron. In some samples that have been analysed as much as 13 per cent. of manganese was found, whilst there was no sulphur or phosphorus. With such a large proportion of manganese the ore is particularly well adapted for making the description of pig from which Bessemer steel is made, and which is found necessary in the production of Bessemer steel. Tasmania, it may be said, has plenty of coal, but they appear to contain a great deal of resin, and whilst suitable as a source for the production of mineral oil are not adapted for the smelting of iron. In one district in Tasmania the natural hematite had been found on a ledge cropping out of the ground on a hill 200 ft. high. The magnetite has been found in large lumps lying on the surface in large beds of red oxide. Whether it would pay to smelt it by means of charcoal at a profit we cannot say, but there is very little doubt but what it could be profitably and advantageously worked along with the English ironstone, and converted into steel. There are also extensive deposits of tin, and Mount Bischoff it occurs not only as an original deposit but as a seam sent through the surface drift. From the very large deposits of magnetite and other ironstone found in Tasmania, and from what we saw of an admixture of it with 90 per cent. of English stone, we are of opinion that its value can scarcely be over-rated. We believe that the ore could be delivered in England at about 24 per ton, so that those interested can well calculate whether it could be made to yield a good profit or not.

COAL AND IRON IN THE UNITED STATES.—The total production of anthracite coal in Pennsylvania to May 13 this year amounted to 2,575,505 tons, against 1,967,942 tons in the corresponding period of 1875, showing an increase of 929,563 tons this year. The total production of bituminous coal in Pennsylvania to May 13 this year amounted to 1,119,071 tons, against 1,063,583 tons in the corresponding period of 1875, showing an increase of 55,488 tons this year. The demand for English, Scotch, and American canal coal at Boston has been dull, and sales have been confined to small lots at present prices. In Nova Scotia coal scarcely anything has been done. Gas coal has been in demand at Boston. There has not been much passing in Cumberland (Maryland) coal at Boston. Another coal has been dull at Boston; retail sales have been made at \$7.50 per ton. American iron rails have been quoted at the works at \$40 to \$45 per ton currency. Old rails have made \$22½ to \$25 per ton currency.

TRADE OF THE TYNE AND WEAR.

June 8.—Some branches of the Coal Trade have been pretty brisk lately; the steam coal works around Blyth, in Northumberland, have been well employed, most of them, indeed, being making full use of the demand for this coal for export to the Baltic and other foreign districts has been good. It is considered by many that the effects of war now prevalent have to a certain extent stimulated demand for coal and iron. Should, however, war actually break the effect might be quite opposite. The demand for gas and the coal has naturally fallen off as the season has advanced, but considerable business has been done in all kinds of first-class coals. Shipping has, consequently, been better employed of late, and freights have improved a little. In Durham only the gas making coal works are well employed. Small coal and ordinary manufacturing coal continue to be a drug, and, consequently, low prices are got for them, and there is no chance whatever of profits to be made in the great majority of cases. Under circumstances it can excite no surprise that the Durham coal-owners have again demanded a reduction in the wages of 10 per cent. on the present rates. Only dire necessity would have caused them to arrive at this decision, and as some important meetings have been held by the men, and the matter has to a certain extent been discussed, it is cheering to observe that so far the question has not in a fair, calm spirit.

RAIL FROM CLEVELAND PIG-IRON.—For some time past experiments have been made at the Tudehoe Ironworks, with the view of manufacturing steel from Cleveland pig-iron. During the previous 50 tons of double-headed steel rails of the north-eastern railway have been rolled for the North-Eastern Railway Company. Of 152 ingots 147 turned out good sound steel rails. As might be expected, the result of the falling (shock) test are not so high as the case of the best Bessemer steel rails, but on the other hand the rails are such as to warrant the hope that the durability of the rails will be quite equal to that of any rails going. The process of manufacture is by no means complicated. Cleveland pig-iron is thoroughly puddled in a Casson-Dormoy furnace, hammered into blooms, and the blooms converted by the Atwood process into ingots. Taken separately there is no novelty in any of these operations. Cleveland pig-iron, as is well known to ironmasters, is converted by thorough mechanical puddling, so as to contain more than 0.25 per cent. of phosphorus in the puddled bar, but conversion of such bars into steel by admixture with purer iron is costly, and has never been attempted on any large scale with any financial success. The grand object of the trials now going on at Tudehoe Ironworks is to produce a cheap and durable steel of sufficient strength and of a regular quality, and such a steel, it is believed, can only be attained by a combination of

processes similar to that recently patented by Messrs. Shaw and Hutchinson. What may be the result of these trials it would be premature to say, but at a time when steel is rapidly taking the place of iron for almost every imaginable purpose, when pure ores are becoming more and more scarce, their importance to all interested in the Cleveland iron district cannot be overrated.

NORTH OF ENGLAND IRON TRADE.—At Middlesbrough, on Tuesday, there was a small attendance, but, like late markets, there was an entire lack of animation, business being done on the most restricted scale both by buyers and sellers, as there is nothing to encourage either one side or the other. Sellers are by no means anxious to do business as a rule at the present low rates, as at best it is but turning over their money, if not involving in some cases actual loss, whilst an utter lack of any indication of revival of trade makes buyers very cautious, and they purchase but sparingly. Though there is such a marked depression in finished iron and in trade generally, there appears to be a healthy tone commercially. There is no further probability of failures. If things are in a low condition firms generally are not losing much if they are not gaining, and after vainly seeking trade that would afford remunerative results many are content to keep their works unemployed rather than incur loss. This applies more particularly to the rail trade. Plates have within the past few weeks been falling in price more than rails, and platemakers, though fairly engaged, experience a much less active demand. There is no particular change to note in finished iron. Rails kept at 6s. nominally for heavy sections; plates, 7s. 7d. 6d.; angles, 7s.; bars, unaltered. The prices of foundry iron are fairly kept up; No. 3 is 45s. to 48s. 6d.; No. 6 forge, 44s., with but a small enquiry. The returns of makers' stocks show a larger make of 10,000 tons in May than in April. The stocks, with what iron has been put in warrant stores, have increased by about 4000 tons. The total in makers' hands on May 31 was 115,867 tons. The return, on the whole, is considered very favourable. The Coal and Coke Trades are slack, prices unaltered.

THE MEETING OF THE NORTHERN INSTITUTE OF MINING ENGINEERS IN LONDON.—This meeting, the first that has been held in the great metropolis, may be considered a successful one, although it was hardly possible to avoid a feeling of disappointment in one respect—that is, with regard to the number of members present. Looking at the large number of members in the society, it might naturally have been expected that at least one-third of the members would have attended, but the number present was comparatively small. No doubt the works and machinery to be seen in and near London are of a different class to the machines at collieries, and this is no doubt the main reason of the meeting being so badly attended. As members of the Institute are to be found in every part of Great Britain, a meeting in London ought to have brought together a large number. The papers read possess much interest, and the discussion which must follow at future meetings will afford employment for the members for some time to come. Nearly all the papers are of a practical kind. Those of Mr. Bainbridge, showing ten different modes of lubricating tubes, must throw a deal of light on a very important subject. In these days of close competition every effort must be made to ensure economy, combined with efficiency, and it is well known that many of the old methods of lubricating tubes are of a very wasteful character. The paper of Mr. Cockburn on "Cook's Ventilator" will once more cause a violent outbreak of the "War of the Fans," which has been raging for some time in the Midland districts, and has been smouldering here. That the result will ultimately prove advantageous there can be no doubt, as practical experience must decide as to the relative merits of the various fans now contending for supremacy. The Lamielle has, we believe, retired from the field, but we still have the Guibal, the Waddell, the Leeds fan (said to be a cross between the Guibal and Waddell), Cook's fan, and many others we cannot remember.

REPORT FROM CORNWALL.

June 8.—That a reaction in the tin standard might follow the Banca sale last week was quite anticipated, and, therefore, the announcement can hardly be said to have taken anyone by surprise—though, of course, under any circumstances this was unwelcome. However, since then there has been a counter reaction, and prices now seem to be fairly sustained. Nor does there appear to be any reason why it should be otherwise. The demand, all things considered, is fair, new outlets being gradually opened, and the foreign production is undoubtedly falling off. The chief subscribers to the premium originated by Mr. Basset for the best boring machine are—Mr. Basset, 200l.; the Duke of Bedford, Lord Falmouth, and Lord R. B. B. 100l. each. Other subscriptions have been promised, so that in this and in the efficient committee appointed to take the matter in hand we have all the elements of a large and practical competition. Mr. Basset is still further adding to his good works on behalf of the mining community by the erection of a laboratory at Camborne for the use of the more advanced students in the different classes of the Miners' Association of Cornwall and Devon.

In the Special Loan Collection of Scientific Apparatus in South Kensington is a model of the "first machine by means of which steam-power could be safely applied for mechanical purposes," and of which Thomas Newcomen, of Dartmouth, was the inventor. This model is said to have been presented to King George III., and was probably prepared as a present to the King by Elias Newcomen, the second son of Thomas Newcomen, about 1760. Mr. Lidstone, in the conclusion of his pamphlet upon this subject, complains that the "importance of this invention has never been publicly recognised in connection with Newcomen's memory; and in no place is there greater apathy on the subject than in the town where he perfected his wonder-working machine. Newcomen's engine was the first introduced into the mines of Cornwall, and it was a Newcomen that first stimulated Watt to improvement. Yet it is not only in Dartmouth that the memory of this steam pioneer is neglected."

A petition, influentially signed by over a hundred miners, managers, pursers, and other interested in mines in Devon and Cornwall, has been forwarded to the Great Western and South-Western Railway Companies with a view to inducing them to arrange for the transit of dynamite by rail. At present considerable inconvenience, as well as expense, is sustained in the conveyance of dynamite to inland towns. So keenly has this been felt that, despite the strict surveillance of the railway companies, packages of dynamite are oftentimes surreptitiously conveyed by passengers. It is urged that the great increase in the use of dynamite during late years makes it absolutely necessary that something should be done, consistent with public safety, to remedy what is so widely complained of. The petitioners allege that so far "no accident has occurred in the transport of dynamite in any country, or by any mode of conveyance, and no accident has ever occurred in connection with its storage." It is also contended that dynamite is safer than gunpowder packed in barrels.

At a special meeting of South Wheal Crofty adventurers, held at Camborne, on Tuesday, for the purpose of appointing an underground agent in place of Capt. J. Jones, who has been appointed to a similar situation at Dolcoath, Mr. Lean (the pursuer) in the chair, ten applications from mine agents and working miners, who aspire to this much coveted position, were read. A short discussion took place respecting the fitness, age, and eligibility of the candidates. Proxies for a large number of shares were laid on the table by Mr. Rodd, the late pursuer, and by Capt. Josiah Thomas, the manager. Mr. Henry Bennett, late of Mexico, and formerly a tributor of Dolcoath, was proposed by Capt. A. T. Jones, of South Frennos, as a fit and proper person to fill the situation. Capt. Jones observing that he was full of energy and practically acquainted with the details of mining. This was seconded by Mr. John Carter, of Camborne, and supported by Mr. W. H. Role, of Penzance. Mr. Rodd, of Penzance, nominated Capt. William Pascoe, late of West Seton, and now the managing agent of the Park of Mines, for the situation. This proposition was seconded by Mr. Whear, of Camborne, supported by the manager and other shareholders. It was evident that Capt. Pascoe was the choice of the meeting, and being supported by large shareholders there was not much chance for any other candidate. Mr. Henry Bennett's name was withdrawn, and Capt. Pascoe was unanimously appointed, at nine guineas per month. Capt. Jones said, if he was not out of order, he should like to ask the manager a question or two respecting the quantity of coal consumed in stamping a ton of tinstuff. The manager was not prepared to answer the question, but believed it took about 112 lbs. per ton. Capt. Jones said it took about 1½ cwt. or 196 lbs., which was about one-half more than ought to be. As Mr. Mitchell, the engineer, was not present it was arranged to postpone any further discussion of this subject until the next meeting of the adventurers. The consumption of coal is a very important matter, and should have the best attention of the adventurers, and mine agents especially.

THE DUES QUESTION.—The question of lords' dues is, apparently, of very great interest, judging by the manner in which it is being discussed on all sides. A writer in an article on the subject in the *Mining Journal*, after vividly portraying the injury done to the land in Cornwall by mining operations, enquires—"Does the money drawn from the mines compensate the landholder for all his loss? Can the county at large ever be paid for the loss it sustains through

all this desolation?" And in answer to these enquiries a few statistics may not be uninteresting. In the past 100 years above £9,000,000 worth of copper has been sold at the Cornish tinclayings, and over 4,000,000 lb. of tin has been raised, making a total of more than 100,000,000 lb. Of this portion the landholders have had a fair share—on the whole, perhaps, more than 1-20th—5,000,000 lb. in the 100 years, or over 50,000 lb. per annum. This is a very low estimate, and probably if all the accounts were examined the details would show that 7,000,000 lb. in the century, or an average of 70,000 lb. per annum, had been received by the lords. This by no means represents the whole of the landholders' receipts, for wherever a mine is carried on men must, of course, be employed, and cottages built, so that gradually hamlets and towns spring up, oftentimes rendering waste land much more valuable than fertile farms on which large sums have been expended in manure and farm buildings. Thousands of acres of waste land have been reclaimed by the mining population on life leases, and the greater portion of this land has already fallen into the hands of the lords. It must also be remembered that for every acre of land destroyed by the miner double the value is paid to the lord in addition to the dues; sometimes as much as 100s. per acre, and that high rents are also given for small water-courses. Then, again, ships are employed in carrying away copper and in bringing back coal for mining and smelting operations; and here again, the lord is benefited by port dues and by cottages built for the families of sailors. The first railways constructed in the county were for the conveyance of copper to the ports, and of coal from Hayle, Devoran, and Portreath, to the mines in the Camborne, Gwennap, and Redruth districts.

Thus far only copper and tin mines have been mentioned as making valuable returns to the landowners, but besides these mines of lead, blende, arsenic, and other minerals have in addition paid immense sums in dues. West Chiverton in rather over 11 years—from April, 1863, to the end of June, 1874—sold 38,453 tons of lead ores, which realised 527,322s.; 4219 tons of blende, 9451s.; and 34 tons of copper, 2117s.; making a total of 537,379s. Of this amount the landowners received in dues 35,823s.; the shareholders divided among themselves 157,500s.; there was paid in labour 241,057s., and to merchants for coal and mining requisites, 102,989s. West Seton may be taken as another fair example of what has been done by Cornish mining. The total value of the copper, blende, and tin ore sold up to October, 1875, was 738,360s. Of this amount the lord received 47,914s.; and there was expended in labour costs and merchants' bills 493,068s., while the dividend received by the shareholders was 233,000s., and this on an original outlay of 19,000s. These two mines—West Chiverton and West Seton—are still making large returns. The lords of the Consolidated Mines, Gwennap, receive 1s. 6d. in dues, it is stated, to the tune of 76,500s. in 18 years, and many other mines now forgotten have proved indeed mines of wealth to landowners. These are the prizes for which the miner toils, and the adventurer oftentimes risks his all, knowing that nothing in the world pays like a good mine. There are, of course, many blanks, but even in the blanks the county gains enormously by the expenditure of capital, and the lord receives in most cases rents or dues at a reduced rate.

A glance at the gains of the landowners even in these depressed times will further illustrate the subject. Dolcoath, which extends over about 300 acres of land, and more, probably less, is paying the landowners 3,000s. per annum. East Pool, a smaller set, is paying from 150s. to 2000s. per annum. Trefor some two or three years ago, in times of high prices, paid over 2000s. per annum, and its yearly return to the landowner now is probably about 1200s. Carn Brei, too, paid in former days somewhere about 2000s., now probably at the reduced rate about 400s. or 500s. a year; West Basset, about 800s. per annum; and West Frances now about 400s., in years past more than double that sum. Cook's Kitchen is paying about 300s. a year; this mine was making good returns in 1792 and 1793, when Lord de Dunstanville, the landowner at that time held one eighth of the mine. West Basset, now paying about 550s. per annum in lords' dues, has been much richer in times of high prices. West Tolgus expended at one time 4000s. per annum in dues of 1-40th. There are others too numerous to enumerate, among the principal of which are Pein-an-Drea, South Frances, the Grenvilles, the Rosewarnes, Crenner and Abraham, Botallack, Wheal Owles, Providence, the Lovell, and Wheal Kitty. Then there must be taken into consideration the leats and tin streams, dirty and puddle as they appear to the eye. The profits of the lords from the Red River alone in 1874 were estimated at about 4500s., and even now they are estimated at fully 1500s.—*Western Morning News*.

REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

June 8.—The ironmasters report this week a slightly improved enquiry, but the general aspect of the trade is still very far from satisfactory. It would seem that matters in the iron trade have for so long a time been so bad that they cannot be worse, and that any change now experienced must be in the right direction. The pig-iron manufacturers have in some recent transactions been able to reduce their accumulated stock, and in the absence of any serious outcome of the continental crisis there is reason to hope that better times are in store. Samples of pig-iron of remarkably good quality, the make of the Kirkless Hill Company, was shown on 'Change at Wolverhampton, on Wednesday, by Messrs. Lewis and Son, the local agents. The iron in question was made wholly from Algerian ore.

The movements of the South Staffordshire Mines Drainage Commissioners are exciting a strong "feeling" among such of the local coalowners as do not derive any benefit from the measure, and who object to pay the heavy rate imposed without an equivalent. The coalowners around West Bromwich and Oldbury, who have already obtained exemption from rates for underground work, are now claiming exemption from participation in the cost of surface drainage in that neighbourhood. The Sandwell Park Company are among the foremost in this movement.

The following were among to-day's quotations on the Birmingham Stock Exchange:—Cannock and Huntingdon Colliery, 3 prem.; Hamstead Colliery, 1 prem.; Sandwell Park Colliery, 27 prem.; Spon Lane Colliery, 13 dis.; buyers; West Cannock Colliery, 10 prem.; Mid-Cannock Colliery (10l. paid), 5 prem.; Pelsall Coal and Iron Company, 5 dis.; John Bagnall and Son, 5s.; Chillington Iron, 3½. The tone of the market for iron and coal shares is weaker.

At Walsall County Court judgment was delivered in the case of Robert Ellis v. the Pelsall Coal and Iron Company, in which plaintiff, a puddler in the company's employ, sought to recover certain sums for breach of contract, and two weeks' wages, in lieu of notice, amounting in all to 8l. 10s. The case was a representative one, about 60 puddlers in the company's employ having made similar claims. For the defence it was contended that the men were stopped owing to a want of orders, a course justified by a custom in the trade. The alleged custom, the plaintiff contended, was invalid. The Judge (Mr. A. Martineau) held that the custom pleaded in the defence was a valid one, but that the men were not stopped working for that reason, and, therefore, gave judgment for plaintiff for 3l. 8s., but granted an appeal.

Cwmrhaidr and Cwmceirhiw estates, near Machynlleth, were sold a few days ago by auction, at Aberystwyth, by Mr. Samuel Jones, of Birmingham. They contain 908 acres of arable, pasture, and mountain land, and include the famous Rhids waterfall, and an ancient mansion, Cwmrhaidr Hall. The purchaser was Mr. Richard Peyton, jun., Birmingham, and the price 9000l., the timber to be taken at a valuation.

In the North Staffordshire Iron Trade orders are very scarce. Not one-half of the mills are working at all, and the remainder are not exceeding six turns per week. Iron of the smaller sizes is the only class which seems to command any attention from buyers. The plate-mills are in very slack operation, competition in this branch being just now very severe. The transactions in pig-iron are very few and small. The market for ironstone is without change, and coal continues in abundant supply.

REPORT FROM MONMOUTHSHIRE AND SOUTH WALES.

June 8.—Things look as gloomy as ever, and the Whitsun holidays intervening this week have had the effect of further restricting operations. Not that wages are such as to warrant those engaged in the staple trades in going holiday-making, but both ironworkers and colliers are loth to depart from what has long been the custom. Taking the iron trade on the whole, there has been no noticeable improvement, although it is gratifying to see that a cargo of iron has been at last sent to a Russian port. The Baltic ports generally continue to be customers, and the colonial demand keeps some of the establishments going to a certain extent. Trade, however, is very bad, and orders do not arrive with any more freedom; in fact, taking one establishment with another, it is doubtful whether the works are employed more than half-time. A correspondent to one of the local daily papers has been writing in favour of an ironworkers' board of conciliation. Now wages differ so widely in the district a board of the kind would be doubtless acceptable to the men; but the real fact of the matter is that (as I have previously pointed out), so bad has trade become, masters do not care much whether they close their works or not. At the Llanore Steel Works difficulties as to wages still exist, and in the Swansea district generally things are looking very depressed. At Cyfartha nothing is doing, but Dawlids still keeps on active operations amid the general stagnation which surrounds it. Tin-plates are unaltered, so far as price is concerned.

To resume the subject of the Conciliation Board. It seems to have escaped the memory of some that the Conciliation Board of this district will be long becalmed upon to give an award for the six months from July 1 to Dec. 31. This comes rather at an inopportune time, when the men have at length settled down under the terms of the present award. The colliers will hold a delegate meeting on Monday in order to elect six persons to represent them on the Conciliation Board, and when the important question of putting the shorthand writer's notes will also be considered. During last month the quantities of coal exported were largely than has been the case for some time. The output is also considerable, but still

JUNE 10. 1876.

COAL MINES REGULATION ACT, 1872.

EXAMINATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.
DISTRICT UNDER THE CHARGE OF HENRY HALL, Esq.,
H.M. INSPECTOR OF MINES.

NOTICE IS HEREBY GIVEN, that an EXAMINATION for MANAGERS' CERTIFICATES OF COMPETENCY, under the above Act, will be HELD on the 22nd day of June inst., and CANDIDATES TENDING TO PRESENT THEMSELVES at such EXAMINATION must, before the 17th day of June, notify such intention to the Secretary of the District, from whom all information as to particulars may be obtained.
By order of the Board,
MABELL W.M. PEACE, Secretary,
19, King street, Wigan.

N.B.—Persons who do not reside within the district are equally eligible for examination with those who do.

COAL MINES REGULATION ACT, 1872.

EXAMINATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.
DISTRICT UNDER THE CHARGE OF THOMAS WYNNE, Esq.,
H.M. INSPECTOR OF MINES.

NOTICE IS HEREBY GIVEN, that an EXAMINATION for MANAGERS' CERTIFICATES OF COMPETENCY, under the above Act, will be HELD on the 29th day of June inst., and CANDIDATES TENDING TO PRESENT THEMSELVES at such EXAMINATION must, before the 23rd day of June, notify such intention to the Secretary of the District, from whom all information as to particulars may be obtained.
By order of the Board,
JOSEPH KNIGHT, Secretary,
Newcastle-under-Lyme, Staffordshire.

N.B.—Persons who do not reside within the district are equally eligible for examination with those who do.

COAL MINES REGULATION ACT, 1872.

EXAMINATION FOR MANAGERS' CERTIFICATES OF COMPETENCY.
DISTRICT UNDER THE CHARGE OF LIONEL BROUGH, Esq.,
H.M. INSPECTOR OF MINES.

NOTICE IS HEREBY GIVEN, that an EXAMINATION for MANAGERS' CERTIFICATES OF COMPETENCY, under the above Act, will be HELD on the 10th day of July, and CANDIDATES TENDING TO PRESENT THEMSELVES at such EXAMINATION must, before the 3rd day of June, notify such intention to the Secretary of the District, from whom all information as to particulars may be obtained.
By order of the Board,
J. T. THOMAS, Secretary,
Winnall's Hill, near Coleford.

N.B.—Persons who do not reside within the District are equally eligible for examination with those who do.

IMPORTANT.

EXTRAORDINARY OPPORTUNITY for the PROFITABLE EMPLOYMENT of MONEY presented by the SHARES of the TALYBONT SILVER-LEAD MINING COMPANY (LIMITED).

Capital £30,000, in 30,000 shares of £1 each.

This mine (situate in the village of Talybont, seven miles from Aberystwyth, in the County of Cardiganshire) has been worked for many centuries past, and has yielded millions of pounds worth of ore; and, from the immense quantity of ground still remaining to be worked, doubtless many more millions will be obtained.

The historical associations of the property are both important and interesting. The period of its history it was mainly incidental in providing Sir Hugh Myddelton with the vast riches he so generously expended on that great work which immortalised his name—the introduction of the New River to the Metropolis. King Charles established a Mint at Aberystwyth Castle the silver was supplied from this mine. It was then being worked by a Mr. Bushel, and was so profitable as to enable that gentleman to lend the King very large sums of money. The King further demonstrated his loyalty by equipping an army that remained at his disposal until the time of his surrender, and in whose ranks were enrolled no fewer than the miners belonging to the village of Talybont.

In the Exhibition of 1851 there was exhibited a single stone of silver-lead ore, weighing 1 ton 10 cwt., extracted from this mine, which was universally admitted to be one of the finest mineral specimens ever produced.

The mine is about one mile in length, and more than half a mile in width, situated in the heart of one of the richest mineral districts. The mining operations are under the direction of Capt. Thos. Glanville, M.E., who has managed East Carn Brea, West Basset, and North Basset Mines. The Talybont Mine is only three miles from the railway station of Llanfihangel, the Cambrian Railway; the River Lerry runs past the washing-floors, and affords ample water power the whole year round. Miners are abundant in the village. Therefore the company possesses local advantages rarely equalled and very valuable to the success of a mining company; but more important than such advantages is the fact that this property contains several ascertained and proved valuable lodes of silver-lead.

A mining company formed for the purpose of exploring an untried sett must necessarily be largely of the element of speculation. A considerable sum has to be expended in "dead" or unremunerative work; the erection of the machinery, and a considerable time is occupied before the value can really be proved. Talybont Company, however, suffers from no such infant mining malady, for the existence of lead has been proved for centuries past, and thousands of tons of ore have been extracted, and the sett being so extensive is not yet one-half worked. Dressing and crushing machinery is all erected and working perfectly. A deep level is driven three quarters of a mile, in which a railway is laid, besides other levels of considerable length, the cost of driving which must have been enormous, and which are invaluable for future operations.

On the character of the present works such a vast deposit of ore may any day be discovered as would increase the value of the shares enormously. In considering the fact that the recent discoveries are in entirely new ground, it is almost impossible to over estimate their importance. They may fairly be regarded as one of the most valuable mineral discoveries ever made in Wales. Shares of this company offer an investment for money such as is extremely rare. It is no ordinary speculation, but the continuance of mining for centuries has produced immense wealth, and whose prospects are more encouraging than at the present time. Shares are fully paid up, so there is no further possible liability.

Following is a report by Captain Thomas Glanville, M.E., lately received by the company:—
Talybont Silver-lead Mine, May 11, 1876.
When appointed to the management of this mine I did not know of any first report that I had never entered upon new duties so considerable as some of the important statements when my 40 years' mining experience in various parts of the world is taken into consideration—and I have much pleasure in being able to state that recent operations have confirmed my opinion of the immense mineral wealth of the Talybont Mine.

A new shaft is now communicated with the level west of Deep Adit. This is a most important work achieved, as it renders available for working a large section of ground.

A new shaft sunk from surface on the course of an east and west lode 30 fms. from this shaft, 12 fms. from the surface, we have driven a level east 6 fms., in the lode is over 3 ft. wide, and of the same productive character. We have driven a level west with like success. We are now driving an intermediate east and west with all possible dispatch.

As on this new shaft is sunk in parallel with the enormously rich lode previously extracted, and the matrix of the lode is identical, containing the same rich gossan.

As the communication is effected, all the orestuff can be shot into the adit and run direct out to the dressing-floors by means of the deep adit railway saving all cost of cartage.

Property could not be better situated for economical working. We have water power at all seasons for driving our machinery—a most valuable consideration.

The crusher and jiggers have been supplied with new sieves and classifiers, and other alterations and improvements made, our machinery is working perfectly.

We are now dressing another parcel of ore for market. On the appearance of the lodes at their present shallow depth, and their being so near the surface, I must again say that I consider their present richness to be a reflection of the vast deposit of metal we shall shortly meet with.

(Signed) THOMAS GLANVILLE.

Particulars will be forwarded on application to HODGKINSON and Co., Dealers, 9, Great Winchester street, London, E.C.

HUNDRED SHARES, or any portion thereof, can now be purchased for £1 per share, if applied for at once to HODGKINSON and Co., Dealers, 9, Great Winchester street, London, E.C.

Messrs. W. J. TALLENTIRE AND CO., STOCK AND SHARE BROKERS.
20, CHANGE ALLEY, CORNHILL, LONDON, E.C.

Business in Stock Exchange Securities and Mining Shares of every description, for immediate cash or the usual bi-monthly settlements, and also for personal or by letter to executors, trustees, capitalists, and investors, in the selection of Securities for safe and profitable investment, their sale in the markets, extending over a period of more than sixteen years, and with special facilities for acquiring information, enabling them to act for clients.

Are established Corresponding Agencies in all the principal towns of the Kingdom, and are prepared to deal in the various local Stocks and Shares. Orders per post or telegraph receive prompt attention.

STOCKS SHOULD APPLY for a copy of Messrs. W. J. TALLENTIRE and Co.'s Circular, sent post free. It contains valuable information on Foreign Stocks, especially South American, Egyptian, and Turkish, Railways, and Lead

In the Court of the Vice-Warden of the Stannaries.

Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACT, 1862, and of the ROSEWELL HILL and RANSOM UNITED MINING COMPANY.
Notice is hereby given, that a PETITION for the WINDING UP of the above-named company by the Court was, on the 3rd day of June instant, presented to the Vice-Warden of the Stannaries by Thomas Wallis Robinson, of Hayle, within the said Stannaries, accountant, the late purser or secretary of and also a shareholder in the said company, and that the said petition is directed to be heard before the Vice-Warden, at the Prince's Hall, in Truro, with the said Stannaries, on Monday, the 19th day of June instant, at Twelve o'clock at noon.

Any contributory or creditor of the company may appear at the hearing and oppose the same, provided he has given at least two clear days' notice to the petitioner, or his solicitors, of his intention to do so, such notices to be forthwith forwarded to P. P. Smith, Esq., Secretary of the Vice-Warden, Truro.

Every such contributory or creditor is entitled to a copy of the petition and affidavit verifying the same from the petitioner, or his solicitors, within 24 hours after requiring the same, on payment of the regulated charge per folio. Affidavits intended to be used at the hearing, in opposition to the petition, must be filed at the Registrar's Office, Truro, on or before the 15th day of June instant, and notice thereof must at the same time be given to the petitioner, or his solicitors.
HODGKIN, HOOKIN, and MARRACK, Truro, Cornwall
(Petitioner's Solicitors.)
Dated Truro, June 6, 1876.

In the Court of the Vice-Warden of the Stannaries.

Stannaries of Cornwall.

IN the MATTER of the COMPANIES ACTS, 1862 and 1867, and of the BOSCASWELL DOWNS TIN AND COPPER MINES ASSOCIATION (LIMITED).—TENDERS will be RECEIVED by the Official Liquidator of the said Association, to be addressed to him at the Stannaries Court Office, in Truro, until the 17th day of June instant, stating the HIGHEST PRICE which will be GIVEN for the WHOLE or ANY PART of the undermentioned

MINING PLANT, MACHINERY, MATERIALS, AND EFFECTS belonging to the said Association, and being at and upon the said Mines, in the parish of St. Just in Penwith, within the said Stannaries:—

ONE 36 in. cylinder PUMPING ENGINE, 8 ft. stroke, with TWO BOILERS, 8 tons each.
ONE 34 in. PUMPING and STAMPING ENGINE, with fly-wheel, and TWO 8 ton BOILERS.

ONE 32 in. STAMPING ENGINE, 9 ft. stroke, equal beam, and two fly-wheels. TWO STAMPS AXLES, with 32 heads, with frames, &c.
About 120 fms. of steel wire rope; a large hemp rope; 60 ft. shears, with 3 ft. shives; tram wagon and skip.

To inspect the above, apply to the Bailiff in charge at the Mines; and for further particulars to the said Official Liquidator, as above.
R. M. PAUL, Truro (Agent for Rogers and Son, Helston, Solicitors for the said Official Liquidator.)
Dated Stannaries Court Office, Truro, 7th June, 1876.

FOREST OF DEAN, GLOUCESTERSHIRE.

IMPORTANT SALE OF VERY VALUABLE IRON MINES AND COLLIERY PROPERTIES.

MR. MICHAEL CLARK is instructed to SELL, BY AUCTION, at the Spread Eagle Hotel, Gloucester, on Thursday, the 15th day of June, 1876, at Three o'clock in the afternoon precisely (subject to conditions of sale to be then produced), the following VERY VALUABLE

IRON MINE AND COLLIERY PROPERTIES:—

THE SOUTH WALES IRON MINE, with an area of 400 acres, or thereabouts. THE TIGHBORNE IRON MINE, with an area of 530 acres, or thereabouts. All that Tract of COAL, known as HOPEWELL ENGINE, MAPLEFORD ENGINE, and MILES'S LEVEL COLLIERIES, comprising an area of 140 acres, or thereabouts, of the Trenchard veins of coals. Two pits are sunk to the first of these veins.

NASH'S FOLLY COLLIERY, comprising 70 acres, or thereabouts, of Trenchard veins of coal. A pit has been sunk a depth of 25 yards.

MILKWALL COLLIERY, comprising 32 acres, or thereabouts, of the Trenchard veins.

GORSTY KNOWLE COLLIERY, comprising 93 acres, or thereabouts, of the Trenchard veins.

Also, will be SOLD, a good 14 horse power BEAM ENGINE, in good working order (without boiler), together with pit framing, &c.

The Severn and Wye Railway runs over and in close proximity to the above properties, which are situated between Parkend and Coleford.

To view the above properties, apply to Mr. GEORGE OLDLAND, Saunders's Green House, Whitecroft, near Lydney, Gloucestershire; and for further particulars and to inspect plans to Mr. W. ROBERTS, Junr., Solicitor, Coleford; or to the Auctioneer, 1, Bristol Chambers, Nicholas-street, Bristol.

IMPORTANT SALE OF A GOING CONCERN.

PEDN-ANDREA UNITED MINES.

MR. A. BERRYMAN is instructed by the Committee of Management TO SELL, BY AUCTION, on the Mine, at Redruth, Cornwall, on Friday, the 23rd June instant, at Twelve for One o'clock, the UNEXPIRED TERMS of the LEASES of the above-named valuable TIN MINES, together with the PLANT, MACHINERY, and EFFECTS, as a GOING CONCERN.

The plant includes—
ONE 70 in. PUMPING ENGINE, and four boilers.
ONE 22 in. horizontal WHIM ENGINE, two boilers, and cage.
ONE 12 in. ENGINE and STONE BREAKER.
ONE 32 in. STAMPING ENGINE, and three boilers, and 48 heads of stamps, axles, &c.; one portable engine; one old boiler; about 250 fms. wire ropes, pulleys, stands, &c.; about 2 fms. whim chain; about 150 fms. of pumps and pitwork; launders, &c.; skips, wagons, and miners' smiths, and carpenters' tools, &c.

There are on the mine—Sheds over stone breaker and dressing floors, carpenters' shop, smiths' shop, sampling house, tin dressing house, arsenic and dressing house, saw house and pit, substantial account house.

The mine is in full working order, and has made very large returns of tin. The monthly sales at present are about 20 tons of tin.

A full inventory may be seen, and particulars of leases and conditions of sale obtained on application to Mr. A. BERRYMAN, Auctioneer, Penzance; Captain TREGAY, on the Mines, Redruth, Cornwall; or at the offices of the company, 8, Austinfriars, London.

IN LIQUIDATION.

CLYNE AND LOWER RESOLVE COLLIERIES, NEATH,

GLAMORGANSHIRE.

Messrs. FULLER, HORSEY, SON, AND CO. are instructed by the Liquidator of the Welsh Steam Coal Collieries Company (Limited) TO SELL, BY AUCTION, on the Premises, Clyne and Lower Resolve Collieries, near Neath, on Tuesday, June 27th and following day, at Twelve o'clock precisely, in lots, the nearly new

FIXED PLANT AND MACHINERY,

LOOSE TOOLS, UTENSILS, and STORES, including a new 400-horse power high and low pressure STEAM ENGINE (see following advertisement); two pairs high pressure WINDING ENGINES, by Galloway and Fletcher and Sons, with cylinders 18 and 12 diameter; a high pressure horizontal PUMPING ENGINE, with 24 in. cylinder; two horizontal and vertical ENGINES; beam STEAM ENGINE, with 20 in. cylinder; five Galloway's patent BOILERS, nearly new, 6 ft. 6 in. diameter, 25 ft. long; three STEAM BOILERS; powerful capstan drum, equal to 40 tons; capstan; seven winding drums; rope pulleys and frames; ventilating fan; donkey pump; hydraulic pump; by Hathorn Davis and Co.; Niagara and universal steam pumps, by Hayward Tyler and Co.; five double purchase crabs; a nearly new 14 horse power double cylinder portable ENGINE, by Clayton and Shuttleworth; cast iron mortar mill, with 7 ft. pan; circular saw bench; 20 ton mill; gear; 48 tons new cast iron pipes; 128 tons cast iron pipe and fittings; 12 tons cast iron water pipes; 35 new permanent way rails, with points and crossings; 104 tons tram rails; 6240 timber sleepers; a 20 ton railway wagon weighbridge, Hind's patent; 12 tons New Staffordshire plate and bar iron; 4 tons steel wire rope; 1100 yards iron ditto; 2 tons chain; rotary coal screens; Tangye's 20 ton hydraulic jack; 7 tons wrought and cast scrap; 97 coal trams; smiths' and engineers' tools; 2 sets of Whitworth's screwing tackle; about 100 loads useful timber, deals and battens; 13,000 fire bricks; 2 useful hoes, carts, harness; quantity of stores; 340 tons small coal; office fixtures, and numerous other effects.

There are quantities to both collieries from the Vale of Neath Railway, so that goods can be easily loaded into trucks.

May be viewed Saturday and Monday preceding, and mornings of sale, and catalogues had of HENRY WILSON, Esq., the Liquidator, Bartholomew House, Bartholomew-lane, E.C.; of Messrs. MILLER and MILLER, Solicitors, 5 and 6, Sherborne-lane, E.C.; at the Castle Hotel, Neath; at the Collieries; and of Messrs. FULLER, HORSEY, SON, and Co., 11, Billiter square, London, E.C.

IN LIQUIDATION.

CLYNE AND LOWER RESOLVE COLLIERIES, NEATH.

Messrs. FULLER, HORSEY, SON, AND CO. will include in their SALE on Tuesday, June 27, a new 400-horse power differential, expansive, direct horizontal, compound, high and low pressure PUMPING ENGINE, by Hathorn, Davis, Campbell, and Davey (Davey's patent), with cylinders steam jacketed, 34 and 24 in. diameter, 7 ft. 9 in. stroke.

May be viewed, and further detailed particulars contained in catalogues, which may be had as in preceding advertisement.

SALE, in One Bid, in the Chamber of Notaries of Paris, on the 4th of July, 1876, of the

COAL PITS OF ROUJAN.

A Station on the Southern Railway (Chemin de Fer du Midi), arrondissement of BEZIERS (HERAULT). Area about 45 kilometres (nearly five eighths of a mile each). Upset price, 800,000 francs (£12,000).

Apply on the spot to the Engineer of the Mine; and in Paris to M. FOYARD or Mr. TURQUET, Notaries.

FOR SALE:—
A 40 in. CORNISH BEAM PUMPING ENGINE, 9 ft. stroke in cylinder, and 7 ft. in shaft (by Perran Foundry Company), in good condition. THREE 30 ft. by 6 ft. 6 in. SINGLE-FLUED BOILERS, with all fittings complete—one of the above nearly new.

ONE 12 in. cylinder HORIZONTAL STEAM CAPSTAN, with drawing gear and drum complete, is equal to new.
Price for the lot as they stand, £480.
Apply—
JAMES PAYNE, WREXHAM.

MANGANESE AND SULPHUR ORES.

Messrs. BROWN, BUTLER, AND CO., MINERAL MERCHANTS, AGENTS, AND BROKERS, Are OPEN to TREAT for the PURCHASE of LARGE QUANTITIES of the ABOVE or other MINERALS, to be delivered in Liverpool. Particulars, naming quality and price, will receive immediate attention.
Address, Brockley Buildings, 51, South John street, Liverpool.

SILVER-LEAD MINE.

TO FINANCIERS AND SPECULATORS.

FROM £3000 to £4000 are REQUIRED to DEVELOPE a MINING PROPERTY, which at the depth attained has proved unusually rich for Silver-lead.

To inspect, and for full particulars, address "X," MINING JOURNAL Office, 26, Fleet-street, London.

SPELTER WORKS.

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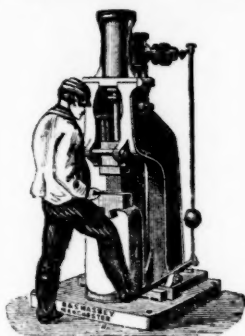
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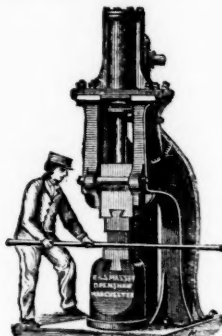
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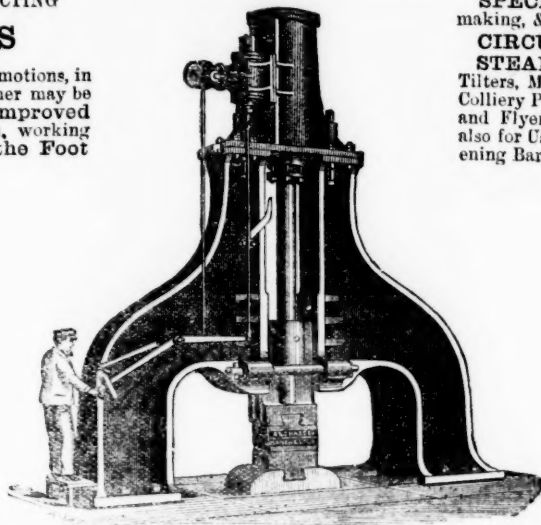
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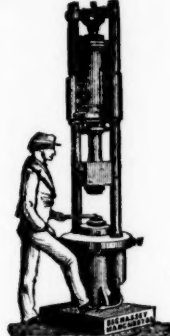
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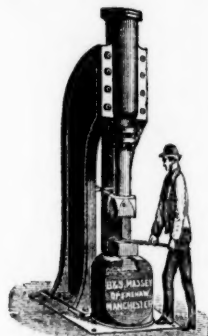
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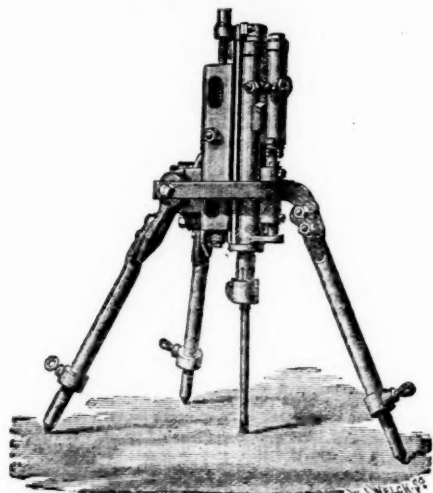
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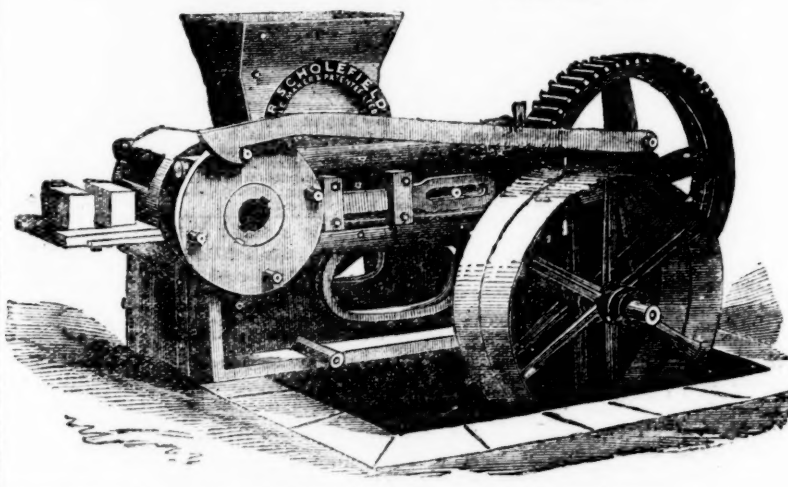
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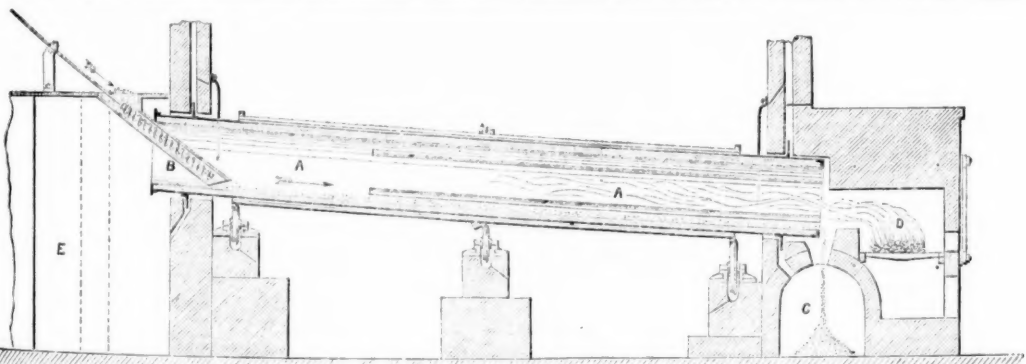
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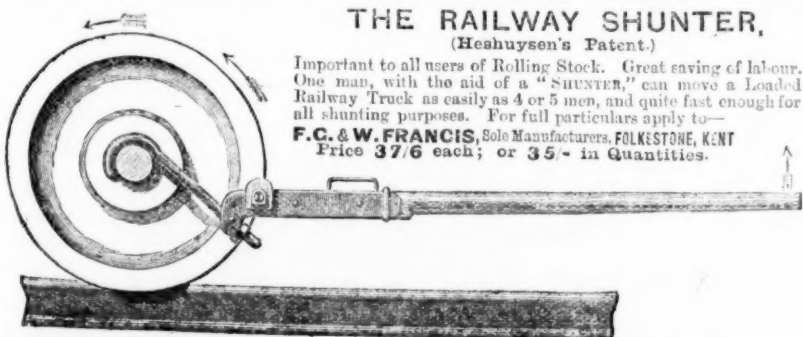
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